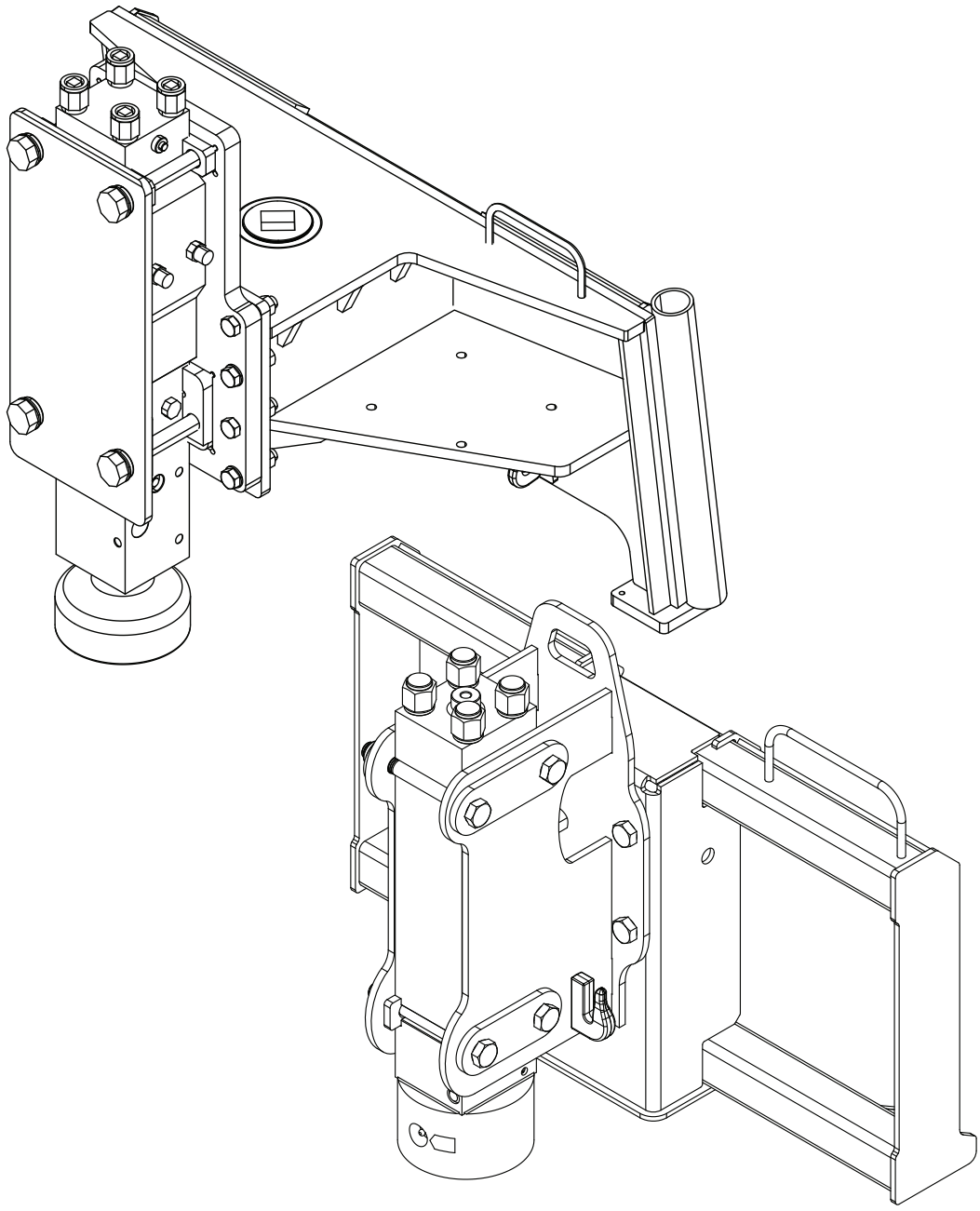
HP SERIES POST DRIVER ATTACHMENT

Models: HP350 | HP750 | HP1200

Safety and operating instructions
POST DRIVER

Model	Valid from S/n
HP350	ALL
HP750	ALL
HP1200	ALL



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Original Instruction - English

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INTRODUCTION / FOREWORD

Belltec Industries Inc. appreciates your choice of product for your application. Our number one priority is user safety which is best achieved by our joint efforts. We feel that you can make a major contribution to safety if you, during machine use;

Read, understand and follow the instructions found within and within any other manuals supplied with this tool/attachment.
Use safe working practices and apply common sense.
Comply with **ALL** the relevant National Laws and Local Regulations.

ONLY use trained operators to operate these attachments/products and who are directed by informed and knowledgeable supervision. Operators/Users **MUST** be compliant and accredited to operate this attachment/product and/or Parent machine in accordance with any plant operations/schemes/requirements/regulations. These schemes/requirements/regulations **MUST** be followed at all times.

We reserve the right to make improvements to attachments/products without incurring any need to change these operating instructions. Any modification to this attachment/product which has not been approved by the manufacturer in writing immediately invalidates the manufacturers warranty.

Belltec Industries Inc. attachments/products have been designed **ONLY** for use with specific Belltec Industries Inc. Mounting Brackets and Wear Parts. Provided these are used and maintained correctly, they will provide a safe and reliable operation.

NOTE: This operating manual should be used in conjunction with the parent machines operating instruction. Copies of this operating manual can be supplied upon request by directly contacting Belltec Industries Inc.

Operator manuals should be regarded as part of the attachment or product. They should always be kept safe, with the attachment/product, for easy and quick reference.

INTENDED USE

The Belltec Industries Inc. attachments have been developed to be used in conjunction with **ONLY** genuine Belltec Industries Inc. specification deviating from the intended use is deemed impermissible misuse. Impermissible use is **NOT** permitted, considered **UNSAFE** and **WILL** invalidate your product warranty.

ENQUIRIES

Please state the model type and serial number when making enquiries, orders and all written correspondence. The serial number is recorded on a plate located on the top/rear of the unit **See page 7 and See page 8 .** It is recommended that this space is used to record the details of your attachment. Contact details can be found on the reverse of this document. **See page 36.**

BELLTEC®

2057 Commerce St
Belton, TX 76513
United States of America

Part No.		Model No.	
Serial No.		Date of Mfg.	
Max Press. (psi/bar)		Max. Flow (gpm/lpm)	
Max Cap. (lb/kg)		Weight (lb/kg)	

SAFETY NOTES AND PRECAUTIONS

Protect yourself

This manual uses internationally recognized safety symbols to communicate potential hazards, mandatory personal protective equipment (PPE), and critical operating or maintenance instructions. These symbols may appear throughout the manual and on the equipment.
The meanings of the symbols are explained in this section and apply wherever they appear. All operators, maintenance personnel, and other affected individuals must understand and comply with the instructions associated with each symbol to ensure safe operation and to meet applicable CE/UKCA safety requirements and OSHA workplace safety obligations.



Eye Protection Required. Approved eye protection must be worn.



Safety Footwear Required. Approved protective footwear must be worn.



Head Protection Required. Approved head protection must be worn.



Protective Gloves Required. Approved protective gloves must be worn.



Hearing Protection Required. Approved hearing protection must be worn.



High-Visibility Clothing Required. Approved high-visibility clothing must be worn.



Protective Clothing Required. Approved protective clothing must be worn.

Danger, Warning and Caution symbols

The following symbols maybe mentioned throughout this manual. It is important to familiarise yourself with both the symbols and accompanying text/caption. **IF IN DOUBT** please contact your nearest Belltec representative for further advice.



DANGER. An **INANIMATELY HAZARDOUS** situation that **WILL** result in **VERY SERIOUS INJURY OR DEATH.**



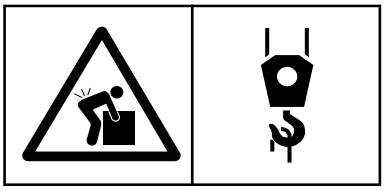
WARNING. A **POTENTIALLY HAZARDOUS** situation that could result in **VERY SERIOUS INJURY OR DEATH**



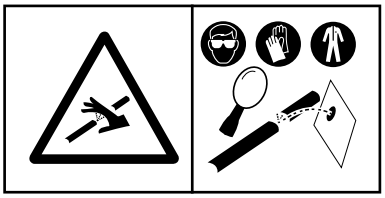
CAUTION. A **POTENTIALLY HAZARDOUS** situation that **MAY** result in **MINOR INJURY**

Specific hazard graphical symbols

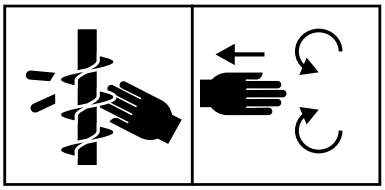
The following symbols may be mentioned throughout this manual. It is important to familiarize yourself with both the symbols and accompanying text/caption. **IF IN DOUBT** please contact your nearest Belltec representative for further advice. The symbols have been created to assist in the communication of safety information across language barriers. All of the product safety symbols have been designed to highlight a hazard and how to mitigate these hazards. If in doubt please refer back to this page or contact your nearest Belltec representative for further advice.



Manual handling of heavy or awkward loads poses a significant risk of injury. To minimize these risks, **ALWAYS** assess the load before lifting. **ALWAYS** utilize appropriate lifting/handling equipment.



Hydraulic oil under pressure can penetrate the skin and/or eyes. If hydraulic fluid penetrates the skin, seek immediate medical attention. **NEVER** use bare hands to check for hydraulic leaks. **ALWAYS** use appropriate personal protective equipment.

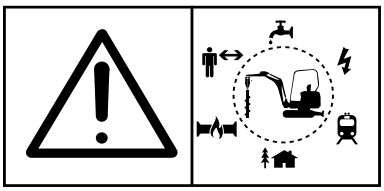


When the attachment comprises of rotating parts there is a **RISK** of entanglement. Stay clear of **ALL** rotating components. Maintain a clear working radius **See page 6**. **ALWAYS** switch off the parent machine and lock out hydraulic controls before **ANY** works are undertaken.

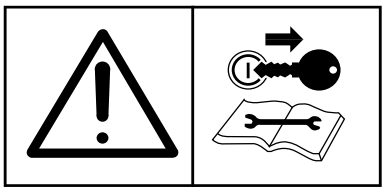
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Specific hazard graphical symbols



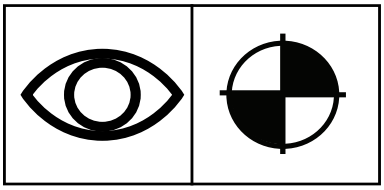
With ALL operations ensure a **MINIMUM** of a 20Ft (6 Metre) working radius is maintained. Before starting **ENSURE** that **NO** persons are within this working radius. A site survey **MUST** be undertaken specifically checking for underground risks. **IMMEDIATELY** switch off the attachment if any person(S) enters the working radius zone.



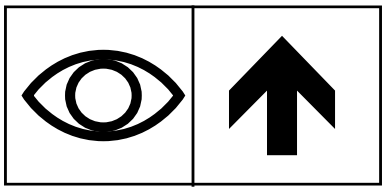
An involuntary start of the attachment can lead to serious injury or death. **ALWAYS** switch off parent machine and lock out hydraulic controls before **ANY** works are undertaken.



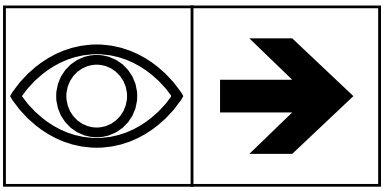
Operating at unsafe speeds increases the likelihood of accidents, equipment damage, injury or death. **ALWAYS** maintain a safe speed appropriate to the task.



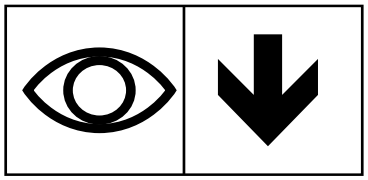
This symbol indicates that alignment or positioning should be verified by visual inspection. The operator should confirm by eye that the component is correctly centred or aligned with the specified reference.



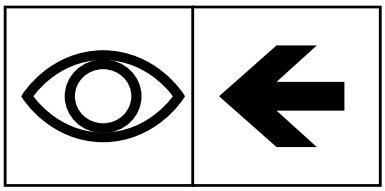
This symbol indicates that the specified direction is to be interpreted from the operator's cab point of view. Visual confirmation should be made by the operator while viewing the component or direction indicated.



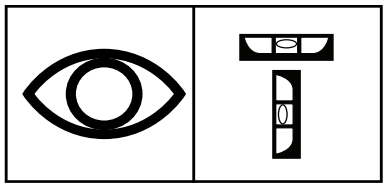
This symbol indicates that the specified direction is to be interpreted from the operator's cab point of view. Visual confirmation should be made by the operator while viewing the component or direction indicated.



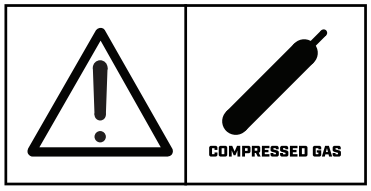
This symbol indicates that the specified direction is to be interpreted from the operator's cab point of view. Visual confirmation should be made by the operator while viewing the component or direction indicated.



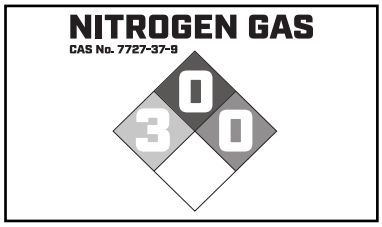
This symbol indicates that the specified direction is to be interpreted from the operator's cab point of view. Visual confirmation should be made by the operator while viewing the component or direction indicated.



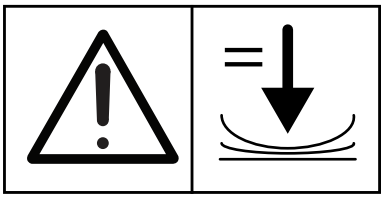
This symbol indicates that the specified horizontal and vertical directions or alignments are to be interpreted from the operator's cab point of view. The operator shall visually confirm both horizontal and vertical alignment while viewing the indicated component or direction.



This symbol indicates the presence of compressed gas. Components may be under pressure and can release gas suddenly if damaged, improperly handled, or opened. The operator should exercise caution and follow all specified safety procedures when working on or near the indicated component.



Odorless, colorless gas stored under pressure that can displace oxygen and cause suffocation in high concentrations. Contact with the compressed or rapidly expanding gas may also cause severe frostbite and cold burns to skin and eyes.



Maintain constant pressure. Failure to do so will initiate the "No Fire system" resulting in poor performance and/or damage to the power cell.

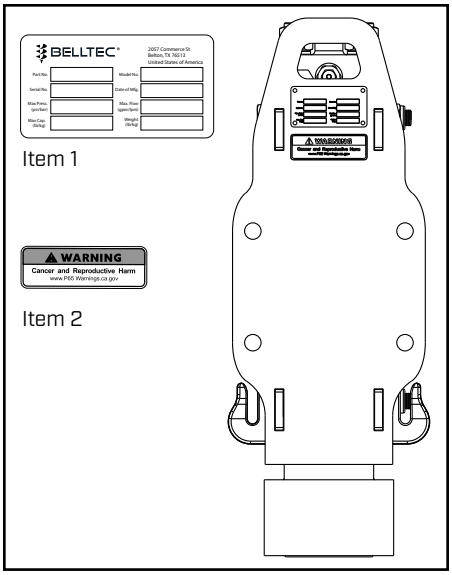
SAFETY NOTES AND PRECAUTIONS

Safety Decals - HP350

ALL safety decals listed **MUST** be fitted to the attachment and **MUST** be intact and legible.
Use mild soap and water to clean safety decals. **DO NOT** use solvent based cleaners as by doing so may damage the safety decal material.

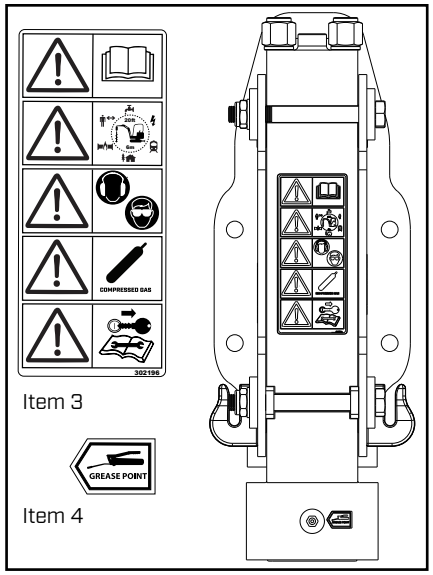
Safety decals are fitted to the attachments to warn of possible hazards and **MUST** be replaced **IMMEDIATELY** if they become unreadable or lost.

If the attachment is repaired and a part replaced, on which safety decals we affixed, **ENSURE** new safety decals are fitted **BEFORE** the attachment/product is put into service.



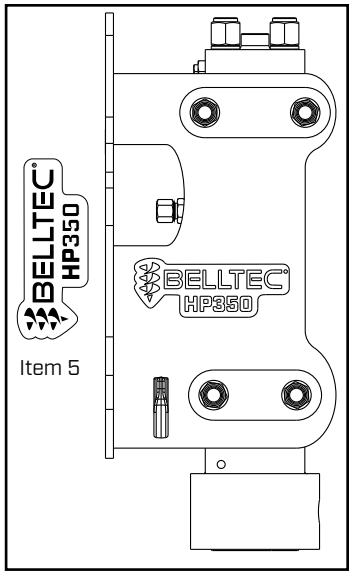
Item 1

Item 2



Item 3

Item 4



Item 5

ITEM	DESCRIPTION	QUANTITY	PART NUMBER	NOTES
1	SERIAL TAG	1	112340	ALL LOCATIONS
2	P65 STATUTE	1	111784	USA ONLY
3	ISO DANGER DECAL	1	302196	MODEL SPECIFIC -ALL LOCATIONS
4	GREASE POINT	1	302197-3	ALL LOCATIONS
5	MODEL NUMBER/TYPE	2	302197-1	MODEL SPECIFIC -ALL LOCATIONS

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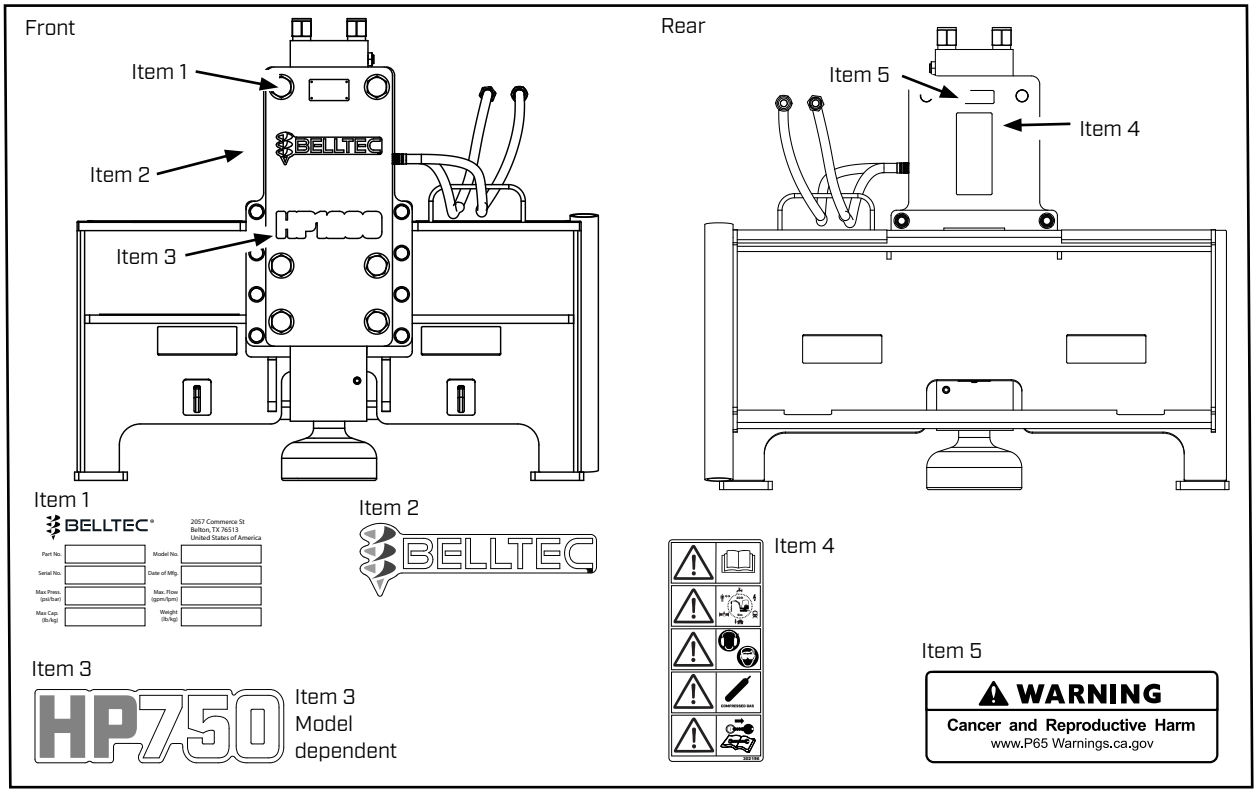
SAFETY NOTES AND PRECAUTIONS

Safety Decals - HP750 | HP1200

ALL safety decals listed **MUST** be fitted to the attachment and **MUST** be intact and legible.
Use mild soap and water to clean safety decals. **DO NOT** use solvent based cleaners as by doing so may damage the safety decal material.

Safety decals are fitted to the attachments to warn of possible hazards and **MUST** be replaced **IMMEDIATELY** if they become unreadable or lost.

If the attachment is repaired and a part replaced, on which safety decals we affixed, **ENSURE** new safety decals are fitted **BEFORE** the attachment/product is put into service.



ITEM	DESCRIPTION	QUANTITY	PART NUMBER	NOTES
1	SERIAL TAG	1	112340	ALL LOCATIONS
2	BELLTEC LOGO	1	111796	ALL LOCATIONS
3	MODEL NUMBER/TYPE	1	CONTACT BELLTEC	MODEL SPECIFIC -ALL LOCATIONS
4	SAFETY DECAL	1	302196	ALL LOCATIONS
5	P65 STATUTE	1	111784	USA ONLY

SAFETY NOTES AND PRECAUTIONS

Equipment / Attachment precautions



PARENT MACHINE LIFT CAPACITY
Alert yourself to the weight of the **ENTIRE** attachment. **DO NOT** exceed the recommended lift capacity of the **PARENT MACHINE**. Refer to you **PARENT MACHINE'S** operational/owners manual for suggested lift capacities and considerations.



PARENT MACHINE / ATTACHMENT INSTALLATION
Ensure **ALL** connection pins, hardware and latches are properly secured. Ensure that the mounting frame/ attachment plate is rigidly secured to the **PARENT MACHINE.** Improper installation can result in product damage, personal injury or death. **See page 14** for further details.



HYDRAULIC CONNECTION
Ensure **ALL** hydraulic hose assemblies are of adequate length and have enough slack for full attachment movement/articulation. Failure to provide adequate length hoses can result in hose ruptures. A hydraulic hose rupture can result in product damage, personal injury or death. **See page 16** for further details.



OPERATING PARENT MACHINE
Consult your **PARENT MACHINE'S** operating and safety instruction. Pay particular attention to stability and operational inclination allowances.



TRANSPORTING THE ATTACHMENT
Travel **ONLY** with the attachment in a safe transportation position to prevent uncontrolled movement. **See page 27** for further details.
During road transportation **ENSURE** the attachment is correctly tethered.
During site transportation **ENSURE** the attachment is correctly tethered to prevent uncontrolled movement.
Use **EXTREME CAUTION/CARE** during transportation to prevent contact with bystanders or solid objects. Failure to do so could result in attachment damages, injury or death.
NEVER operate the attachment while transporting.
Move **SLOWLY** over rough terrain/high inclinations. Position the Attachments as low as possible to the ground this maintains a low centre of gravity and improves stability.
See page 27 for further details.



ATTACHMENT SIDE LOADING
When attachments are to be used in a vertical position only, side loading is **NOT** recommended. Excessive side loading can cause premature failure of the attachment. Such failures could result in product damage, injury or death. **See page 26** for further details.

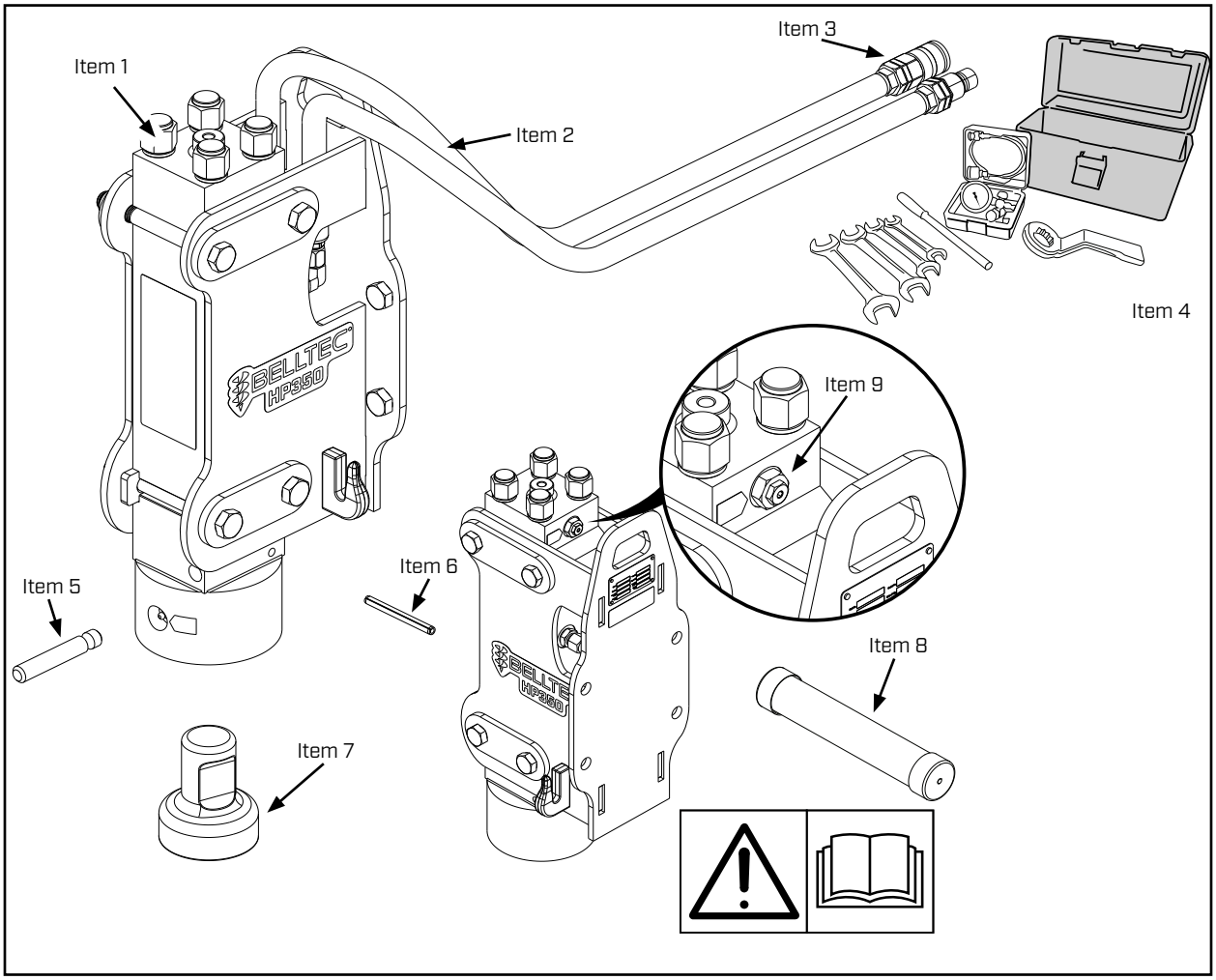


WARNING - HIGH NOISE LEVELS
The operation of this hydraulic Post Driver generates high noise levels which can cause permanent hearing loss. Hearing protection meeting applicable OSHA requirements must be worn by the operator and all personnel within the designated work area during operation.

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IDENTIFICATION OF MAIN COMPONENTS - HP350

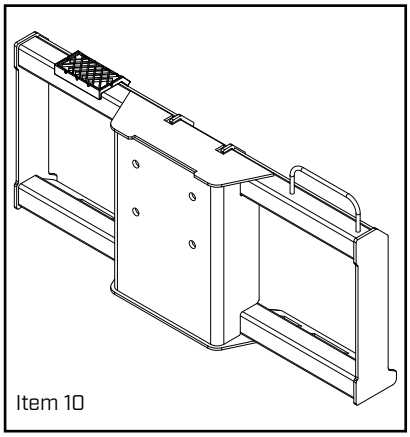


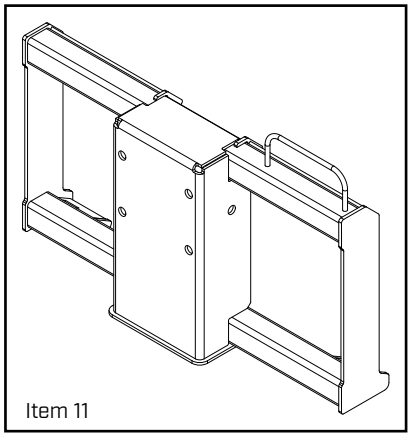
ITEM	DESCRIPTION	QUANTITY	NOTES
1	POWER CELL	1	
2	HYDRAULIC HOSES	2	
3	HYDRAULIC QUICK COUPLERS	2	
4	TOOL KIT	1	CONTAINS VARIOUS WRENCHES, TOOL DRIVE PUNCH AND CHARGE VALVE KIT
5	RETAINING PIN	1	
6	SPRING PIN	1	
7	TOOL	1	**SEE PAGE 20** FOR ADDITIONAL TOOL OPTIONS

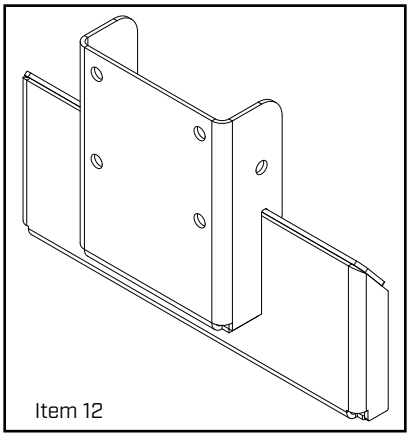
IDENTIFICATION OF MAIN COMPONENTS - HP350

ITEM	DESCRIPTION	QUANTITY	NOTES 1
8	SAFETY AND OPERATIONAL MANUAL	1	CONTACT BELLTEC IND. INC. FOR ADDITIONAL COPIES
9	NITROGEN CHARGING VALVE	2	RIGHT HAND THREAD - 19MM A/F WRENCH

MOUNTING OPTIONS - HP350


Item 10


Item 11

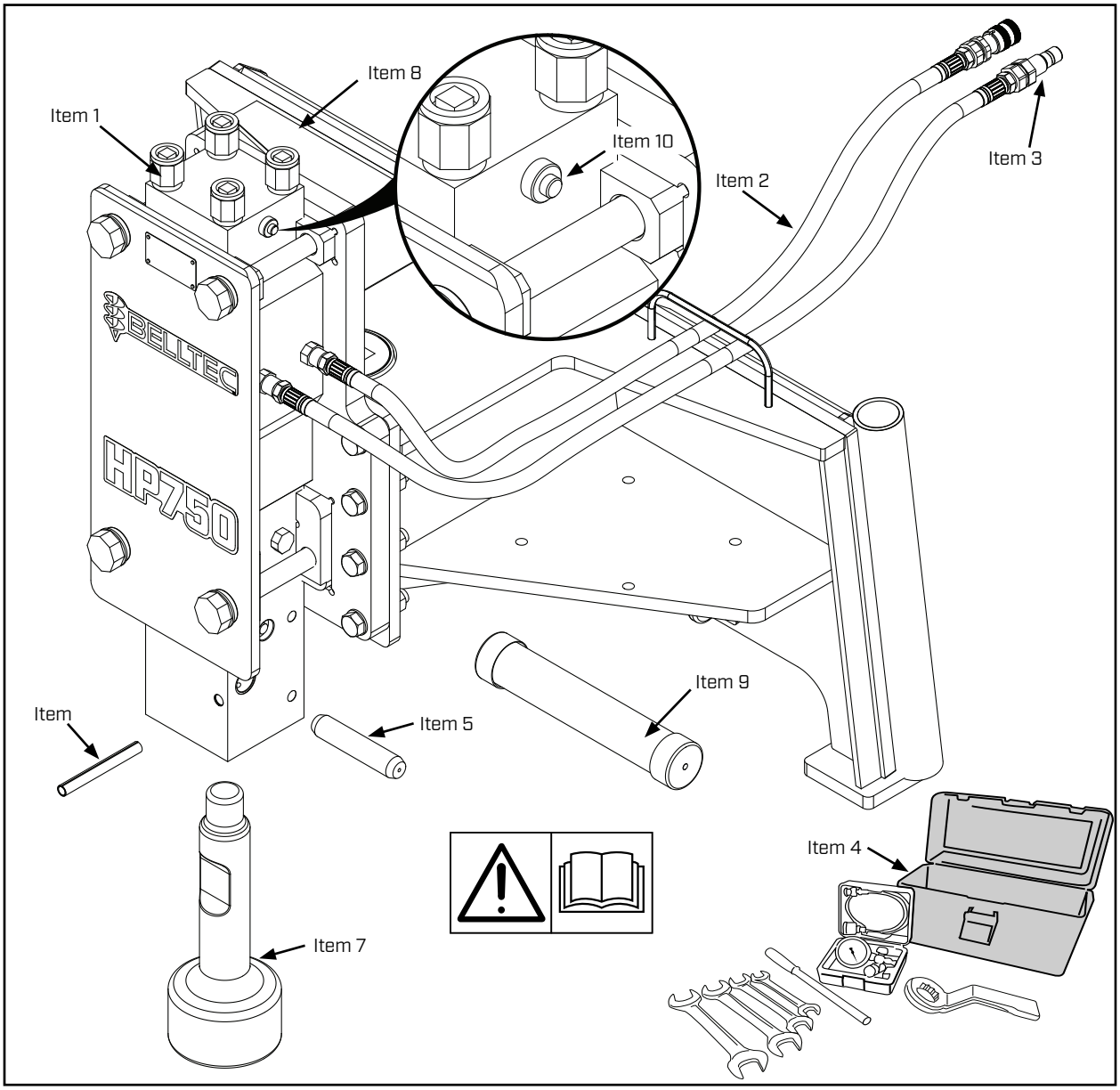

Item 12

ITEM	DESCRIPTION	QUANTITY	NOTES
10	SKID STEER FULL SIZE MOUNT	1	
11	SKID STEER MT MOUNT	1	
12	CII MOUNT	1	

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IDENTIFICATION OF MAIN COMPONENTS - HP750 | HP1200



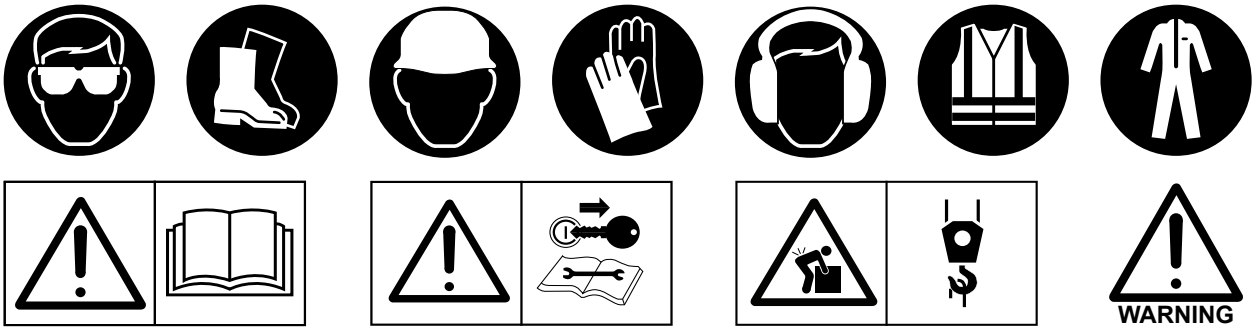
ITEM	DESCRIPTION	QUANTITY	NOTES
1	POWER CELL	1	
2	HYDRAULIC HOSES	2	
3	HYDRAULIC QUICK COUPLERS	2	
4	TOOL KIT	1	CONTAINS VARIOUS WRENCHES, TOOL DRIVE PUNCH AND CHARGE VALVE KIT

IDENTIFICATION OF MAIN COMPONENTS

ITEM	DESCRIPTION	QUANTITY	NOTES
5	RETAINING PIN	1	
6	SPRING PIN	1	
7	TOOL	1	**SEE PAGE 20 & SEE PAGE 21** FOR ADDITIONAL TOOL OPTIONS
8	MOUNTING FRAME	1	
9	SAFETY AND OPERATIONAL MANUAL	1	CONTACT BELLTEC IND. INC. FOR ADDITIONAL COPIES
10	NITROGEN CHARGING VALVE	1	RIGHT HAND THREAD - 19MM A/F WRENCH

MOUNTING OPTIONS

Fitting precautions



ALWAYS work in pairs (Two skilled operatives) whenever mounting/dismounting attachments/components or during assembly/disassembly.

ALWAYS check the weight of the attachments/components and ensure suitable lifting equipment is used where necessary.

ALWAYS Check that the parent machine is;

- Switched off.
- Parked correctly on flat, stable ground.
- Has its parking brake applied (where applicable).
- Is in good general working condition/working health.

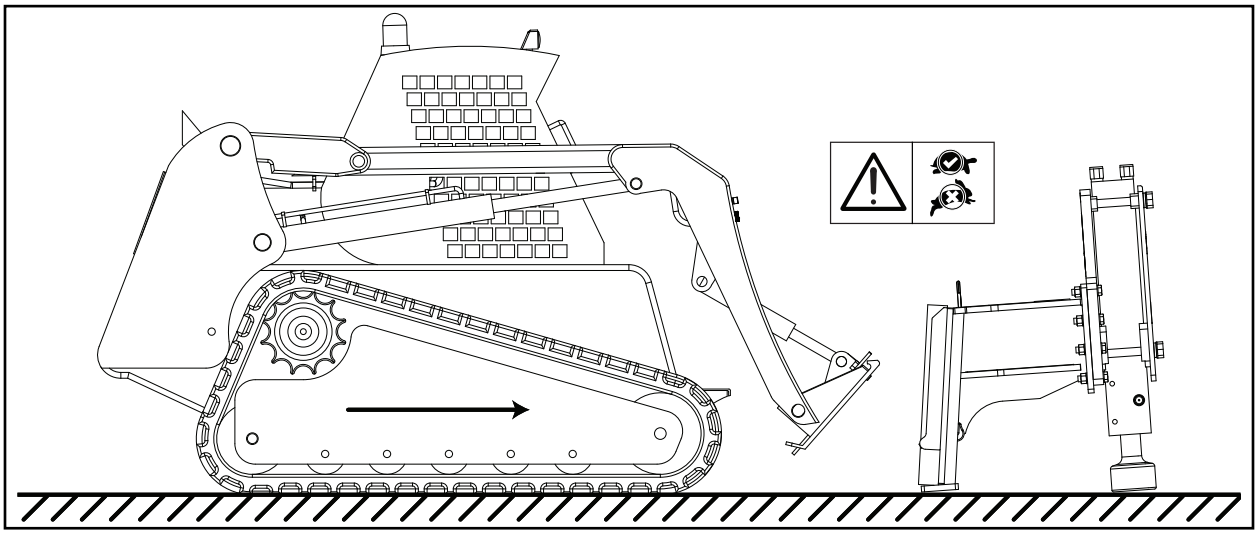
Ensure **ALL** mounting points of both parent machine and attachments are clean and free from defects, before fitting.
If attachment is to be fitted to the parents machines quick coupling system, ensure compatibility and follow parents machines quick coupling systems instruction.

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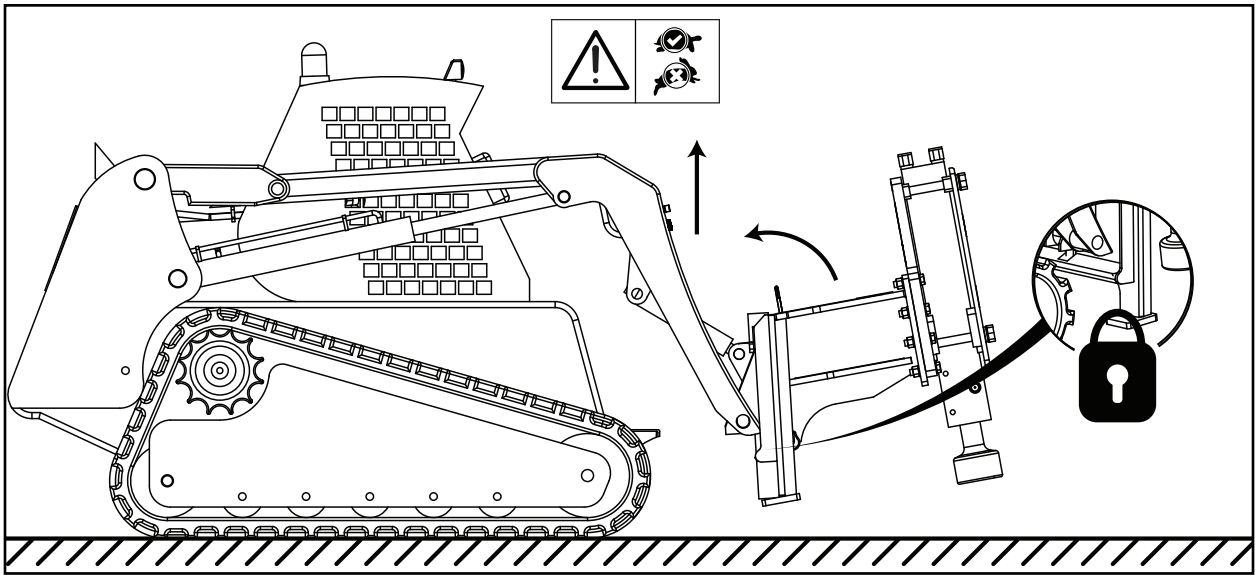
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MOUNTING ALL MODELS

Loader frame (Universal/Dedicated)



ENSURE HP Post Driver attachment is placed on level ground and is stable. **SLOWLY** manoeuvre parent machine, ensuring alignment with mounting frame. Latch top of parent machine mounting plate first, rotate parent machine carriage until full engagement is secured.



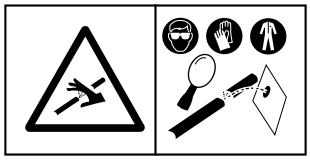
ALWAYS refer to parent machine operating instruction for correct mounting and dismounting of attachments. Upon latching, **SLOWLY** raise loader arms, rotate assembly towards driver, lock out using the parent machine mechanical/automatic locking system.

HYDRAULIC CONNECTION

Safety precautions







Hydraulic fluid, under pressure, can penetrate the skin and/or eyes causing serious personal injury, blindness or death. Fluid leaks, under pressure, may not be visible. Use a piece of card/wood or similar to find leaks. **DO NOT** use any part of your body to check for leaks and ensure that all appropriate personal protective equipment is used/worn. If any fluid is injected into the skin it **MUST** be surgically removed. See **IMMEDIATE** medical attention.

Parent machine requirements

ALL HP Post Driver attachments require a single acting hydraulic circuit, If the attachment is fitted to a double acting circuit it will fail to operate correctly.

It is **CRITICAL** that the hydraulic supply to the attachments is within the stated limits found within the attachment specification page, **See page 31.** Failure to operate within these stated limits can result in premature failure of the attachment, injury or death.

Hydraulic hose tightening specification

When fitting hydraulic hose assemblies, ensure all hydraulic seals and fittings are clean and free from contamination and tightened to the appropriate figure, please see the following.

ITEM	DESCRIPTION	TORQUE SPECIFICATION FT-LBS [NM]
1	1/2" [12.7MM] BORE	41-45FT-LBS [55-61NM]
2	3/4" [19.1MM] BORE	54-59FT-LBS [73-80NM]
3	1" [25.4MM] BORE	81-86FT-LBS [110-117NM]

Hydraulic hose specification

ITEM	DESCRIPTION	HYDRAULIC HOSE SPECIFICATION
1	1/2" [12.7MM] BORE	EN 853 2ST/2SN SAE 100R2 MINIMUM WORKING PRESSURE 3990PSI [27.5 MPa]
2	3/4" [19.1MM] BORE	EN 857 2SC SAE 100R12 MINIMUM WORKING PRESSURE 4000PSI [28.0 MPa]
3	1" [25.4MM] BORE	EN 856 4SP SAE 100R12 MINIMUM WORKING PRESSURE 4640PSI [32.0 MPa]

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HYDRAULIC CONNECTION

Periodic checks

WARNING

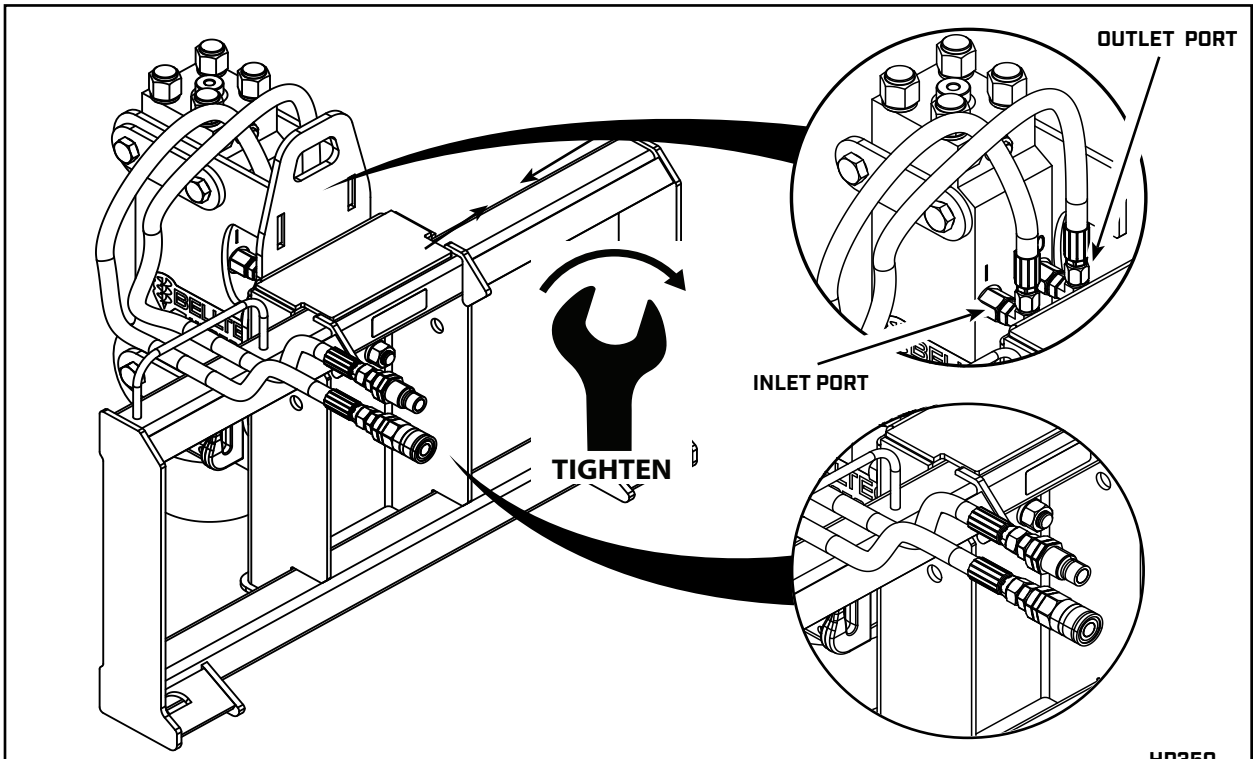
Periodically check the condition of hydraulic hoses and associated components. The hydraulic hoses **MUST** immediately be replaced if **ANY** defects are found.

Contact Belltec Inc. or your Belltec approved representative for further assistance. When sourcing hydraulic hoses **ENSURE** that they meet the rated specification found on **See page 15.**

Failure to replace damaged hoses and associated components in addition to not conforming the **MINIMUM** specifications contained within may result in injury or death. **See page 15.**

Hydraulic hose connection HP350

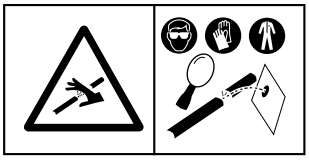




HP350

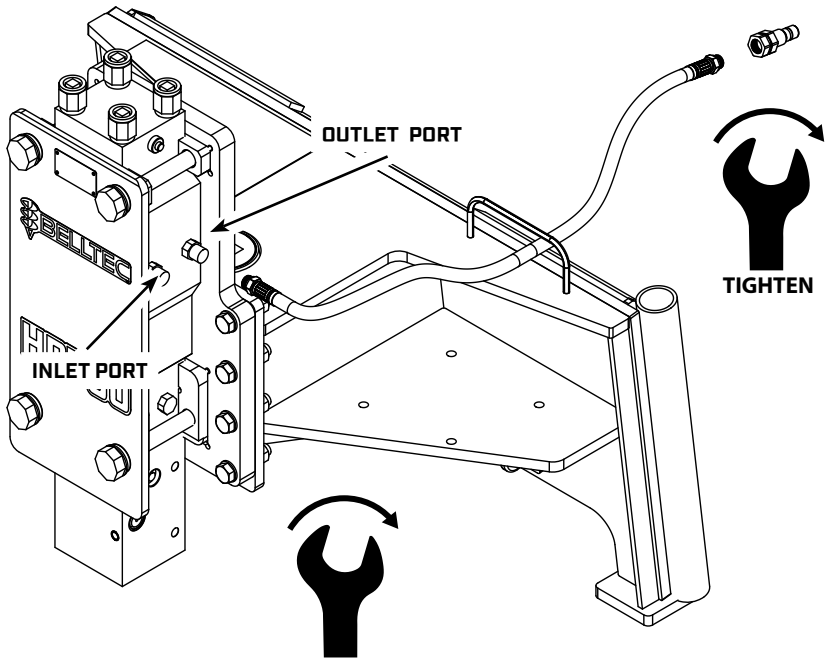
1. Connect first hydraulic hose to hydraulic power cell, **See page 15** for tightening torque specification.
2. Pass hose through hose guide fitted to the mounting plate.
3. Connect quick release coupler to second end of hose, **See page 15** for tightening torque figures.

DANGER



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Hydraulic hose connection HP750 | HP1200

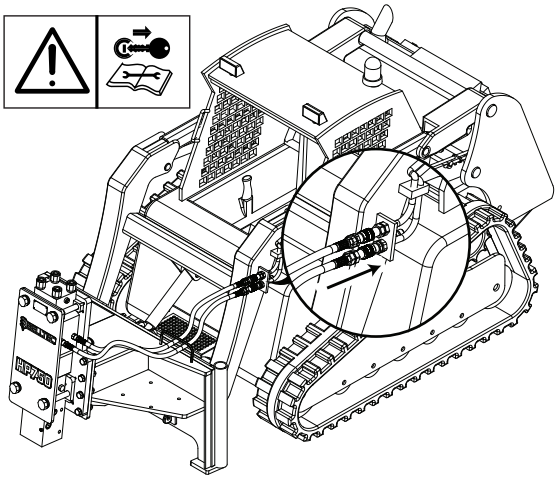


1. Connect first hydraulic hose to hydraulic power cell, **See page 15** for tightening torque specification.
2. Pass hose through hose guide fitted to the mounting plate.
3. Connect quick release coupler to second end of hose, **See page 15** for tightening torque figures.

HP750 | HP1200



Hydraulic quick coupler connection





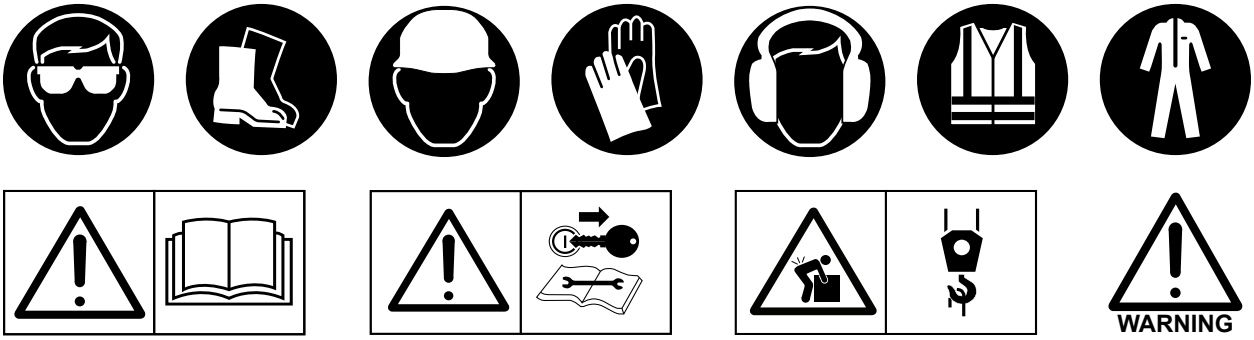
BEFORE connecting hydraulic couplers **ENSURE** parent machine is switched off and hydraulic circuit is locked out. For correct connection procedure please refer to the parent machine operational manual.

Refer to parent machines operational manual for correct hydraulic quick coupler connection instruction.

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TOOL REMOVAL AND FITTING

Tool removal - Precautions

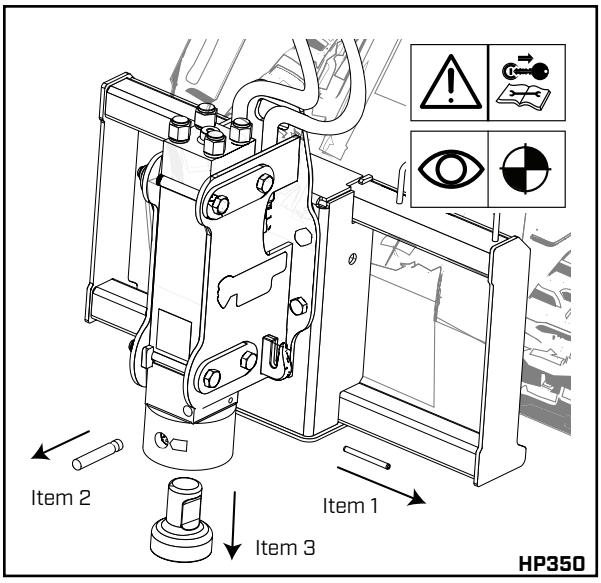


ALWAYS work in pairs (Two skilled operatives) whenever mounting/dismounting attachments/components or during assembly/ disassembly.

ALWAYS check the weight of the attachments/components and ensure suitable lifting equipment is used where necessary.

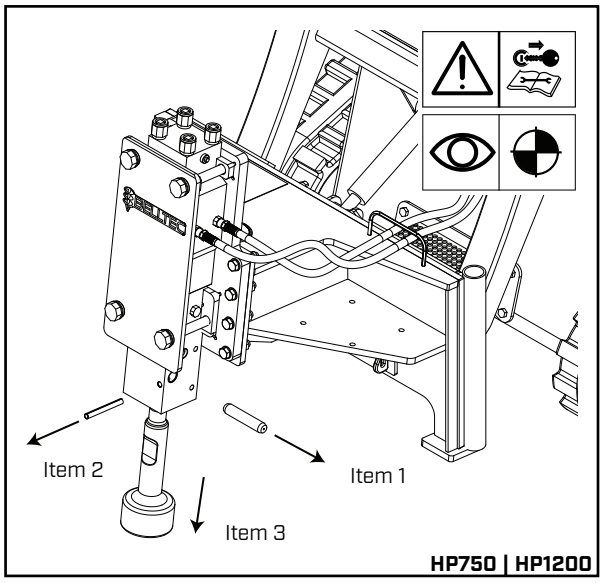
ALWAYS Check that the Parent machine is;
- Switched off and with hydraulics locked out.
- Parked correctly on flat, stable ground.
- Has its parking brake applied(where applicable).
- Is in good general working condition/working health.

Tool removal HP350 | HP750 | HP1200



- Remove item 1 using suitable drift and soft face mallet.
- Remove item 2 using suitable drift and soft face mallet.
- Remove item 3.

Additional tool options are available. **See page 20.**

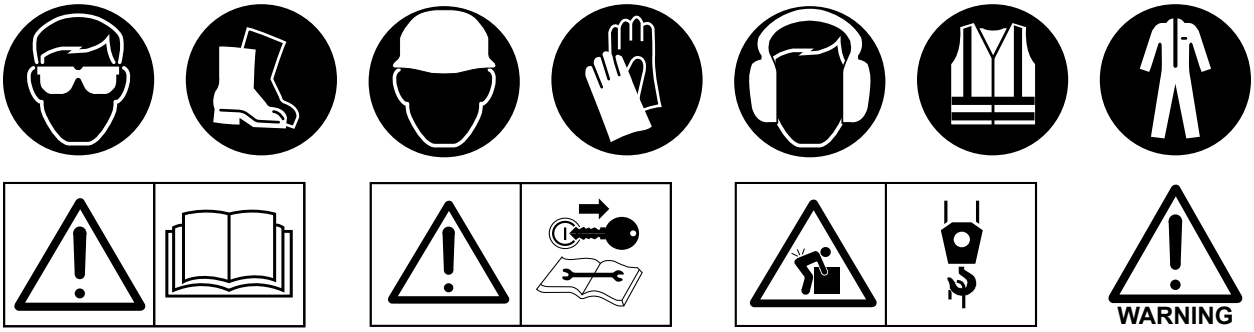


- Remove item 1 using suitable drift and soft face mallet.
- Remove item 2 using suitable drift and soft face mallet.
- Remove item 3.

Additional tool options are available. **See page 20.**

TOOL REMOVAL AND FITTING

Tool fitting - Precautions

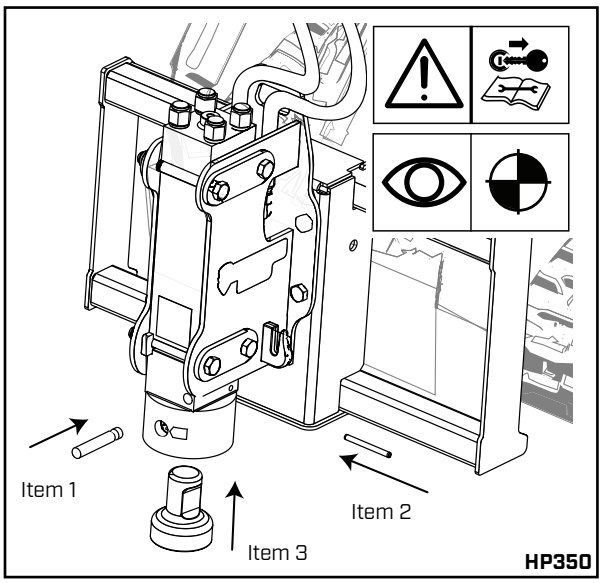


ALWAYS work in pairs (Two skilled operatives) whenever mounting/dismounting attachments/components or during assembly/disassembly.

ALWAYS check the weight of the attachments/components and ensure suitable lifting equipment is used where necessary.

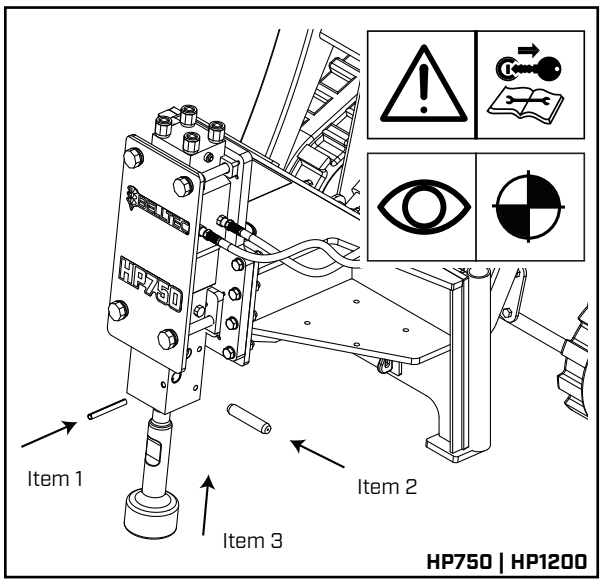
ALWAYS Check that the Parent machine is;
- Switched off and with hydraulics locked out.
- Parked correctly on flat, stable ground.
- Has its parking brake applied(where applicable).
- Is in good general working condition/working health.

Tool fitting HP350 | HP750 | HP1200



- Install item 3. **See page 20** for additional options.
- Install item 2 using a suitable drift and soft faced mallet
- Install item 1 using suitable drift and soft faced mallet.

Additional tool options are available. **See page 20.**



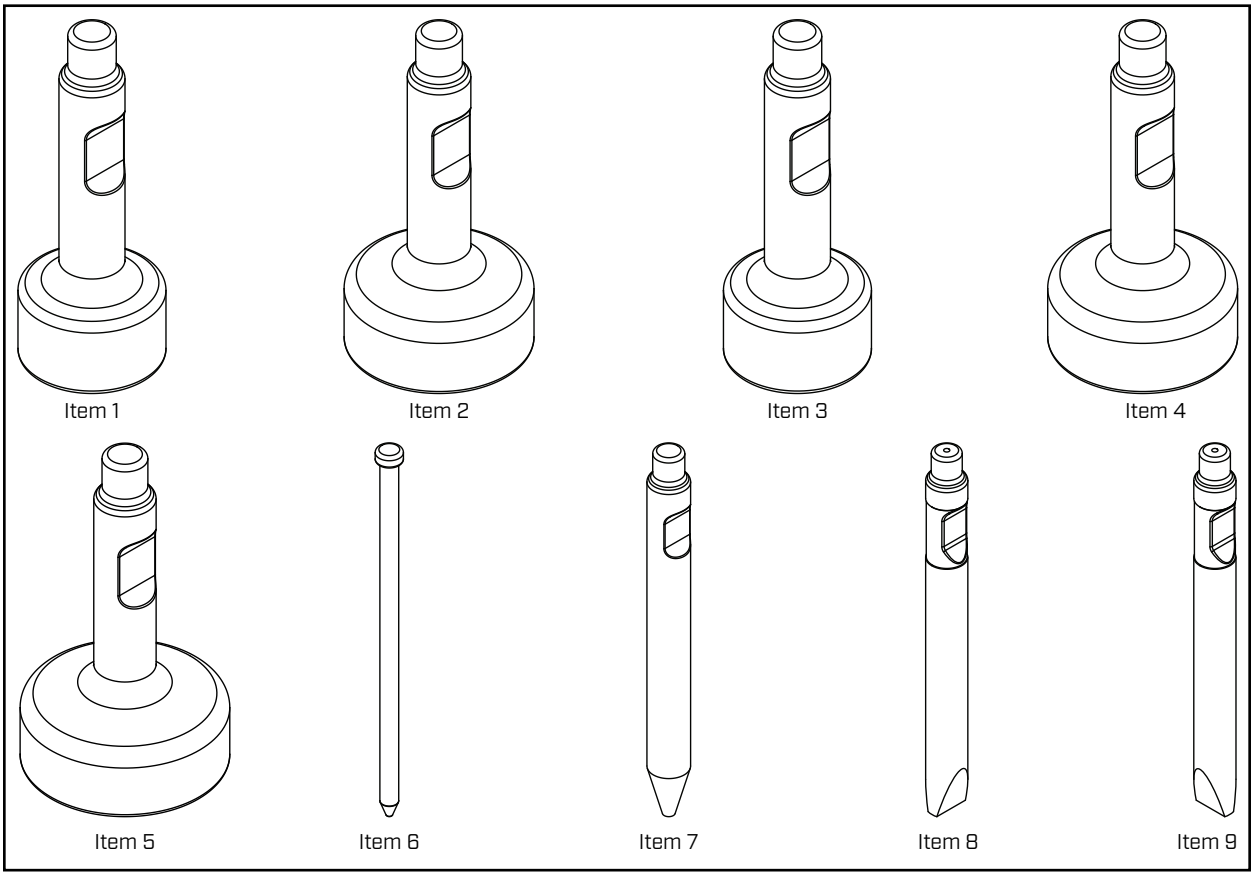
- Install item 3. **See page 20** for additional options.
- Install item 2 using a suitable drift and soft faced mallet
- Install item 1 using suitable drift and soft faced mallet.

Additional tool options are available. **See page 20.**

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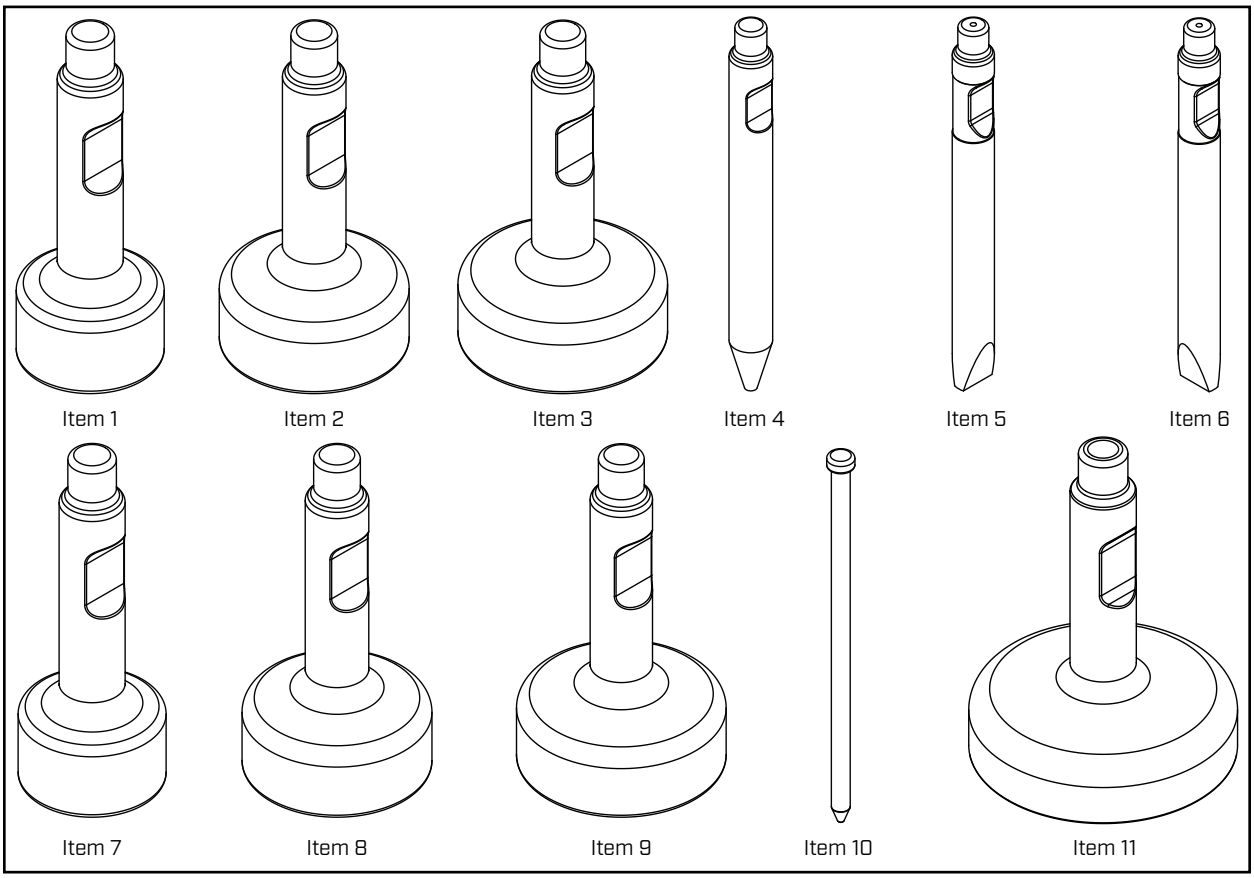
TOOL OPTIONS HP350 | HP750



ITEM NO.	PART NUMBER	DESCRIPTION	MAX. POST DIA. INCH [MM]	FITS MODEL	SHAFT DIA. INCH [MM]
1	301801	DRIVE TOOL 350 5x5x5 DOMED CUP	4.00 [101]	HP350	2.36 [60]

ITEM NO.	PART NUMBER	DESCRIPTION	MAX. POST DIA. INCH [MM]	FITS MODEL	SHAFT DIA. INCH [MM]
1	301322	DRIVE TOOL 750 6x6x17 DOMED CUP	4.29 [125]	HP750	2.70 [68.5]
2	301323	DRIVE TOOL 750 8x8x17 DOMED CUP	6.96 [176]	HP750	2.70 [68.5]
3	301325	DRIVE TOOL 750 6x6x17 FLAT CUP	4.29 [125]	HP750	2.70 [68.5]
4	301326	DRIVE TOOL 750 8x8x17 FLAT CUP	6.96 [176]	HP750	2.70 [68.5]
5	301327	DRIVE TOOL 750 9x9x17 FLAT CUP	7.97 [202]	HP750	2.70 [68.5]
6	301328	DRIVE TOOL 750 ROCK SPIKE 2”	MANUAL ROCK SPIKE	HP750	2.70 [68.5]
7	301329	DRIVE TOOL 750 CONICAL POINT	HARD MATERIAL BrakeER	HP750	2.70 [68.5]
8	301330	DRIVE TOOL 750 V-WEDGE	PARALLEL CUT (ASPHALT)	HP750	2.70 [68.5]
9	301331	DRIVE TOOL 750 H-WEDGE	CROSS CUT (ASPHALT)	HP750	2.70 [68.5]

TOOL OPTIONS HP1200



ITEM NO.	PART NUMBER	DESCRIPTION	MAX. POST DIA. INCH [MM]	FITS MODEL	SHAFT DIA. INCH [MM]
1	302221	DRIVE TOOL 12006x6x17 DOMED CUP	5.00 [127]	HP 1200	2.95 [75]
2	302217	DRIVE TOOL 1200 9x9x17 DOMED CUP	8.00 [203]	HP 1200	2.95 [75]
3	302219	DRIVE TOOL 1200 10x10x17 DOMED CUP	9.50 [241]	HP 1200	2.95 [75]
4	302224	DRIVE TOOL 1200 CONICAL POINT	HARD MATERIAL BrakeER	HP 1200	2.95 [75]
5	302225	DRIVE TOOL 1200 V-WEDGE	PARALLEL CUT (ASPHALT)	HP 1200	2.95 [75]
6	302226	DRIVE TOOL 1200 H-WEDGE	CROSS CUT (ASPHALT)	HP1200	2.95 [75]
7	302220	DRIVE TOOL 1200 6x6x17 FLAT CUP	5.00 [127]	HP 1200	2.95 [75]
8	302216	DRIVE TOOL 1200 9x9x17 FLAT CUP	8.00 [203]	HP 1200	2.95 [75]
9	302218	DRIVE TOOL 1200 10x10x17 FLAT CUP	9.50 [241]	HP 1200	2.95 [75]
10	302223	DRIVE TOOL 1200 ROCK SPIKE 2”	MANUAL ROCK SPIKE	HP 1200	2.95 [75]
11	302222	DRIVE TOOL 1200 12X12X17 RAILROAD	RAIL TIES & H SECTION	HP1200	2.95 [75]

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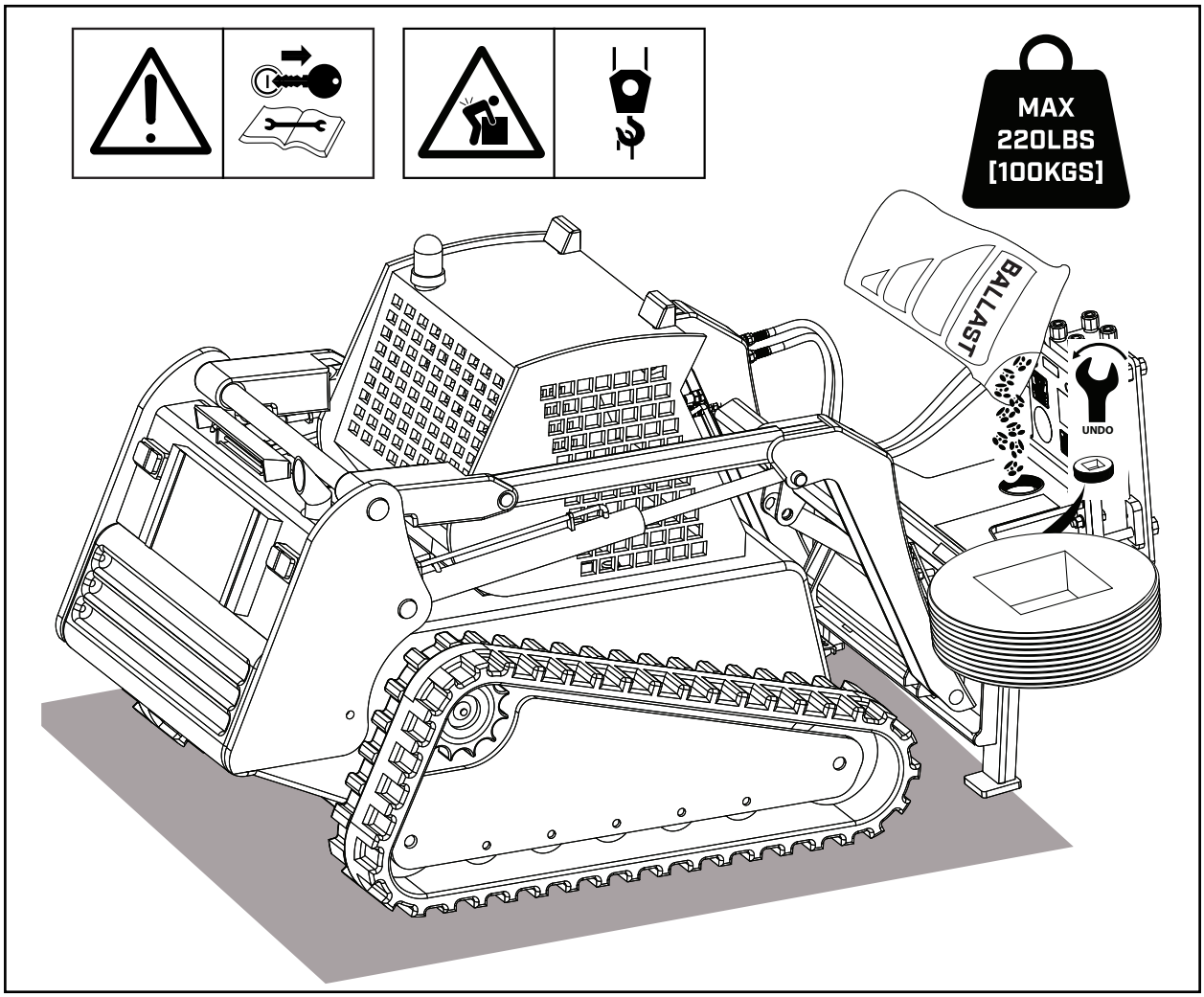
ADDITIONAL DOWN-FORCE PRESSURE HP750 | HP1200 ONLY



ALWAYS work in pairs (Two skilled operatives) whenever mounting/dismounting attachments/components or during assembly/disassembly.

ALWAYS check the weight of the attachments/components and ensure suitable lifting equipment is used where necessary.

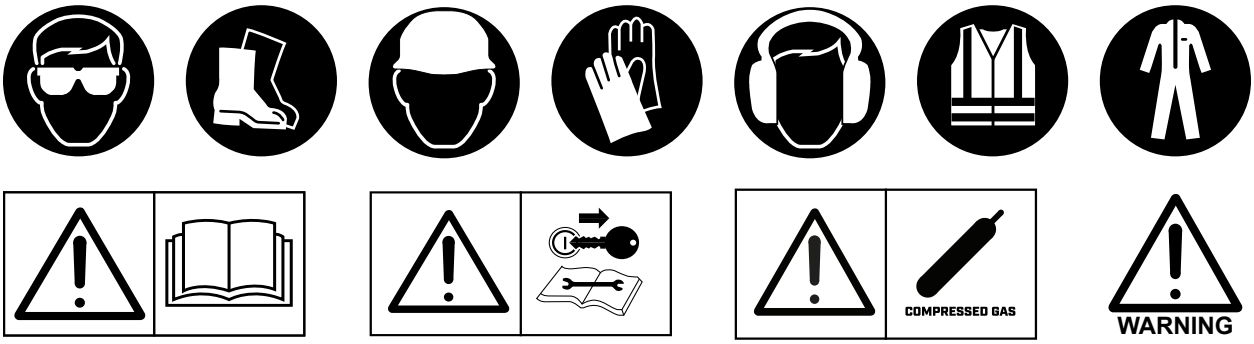
ALWAYS Check that the Parent machine is;
- Switched off and with hydraulics locked out.
- Parked correctly on flat, stable ground.
- Has its parking brake applied(where applicable).
- Is in good general working condition/working health.



Ballast can be added to increase down-force when required for certain operating conditions. This can improve stability and overall performance in more demanding applications. To fill, remove the ballast plug, add the required material, and refit the plug securely before operation. Ensure all ballast is properly secured and evenly distributed.
DO NOT exceed the maximum allowable added weight of 220 lbs (100 kg).

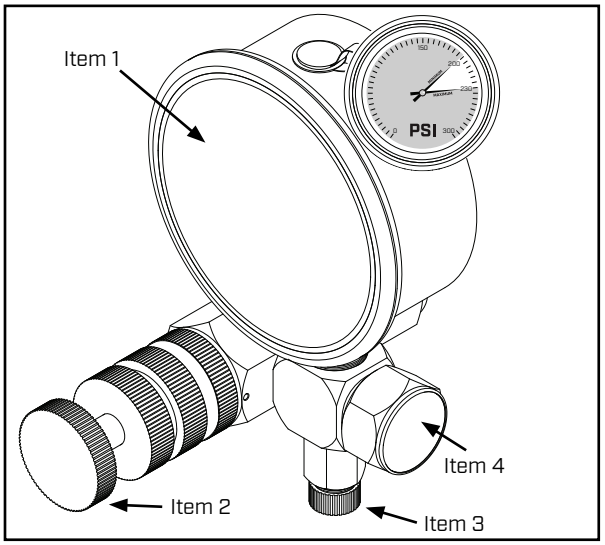
NITROGEN PRESSURE

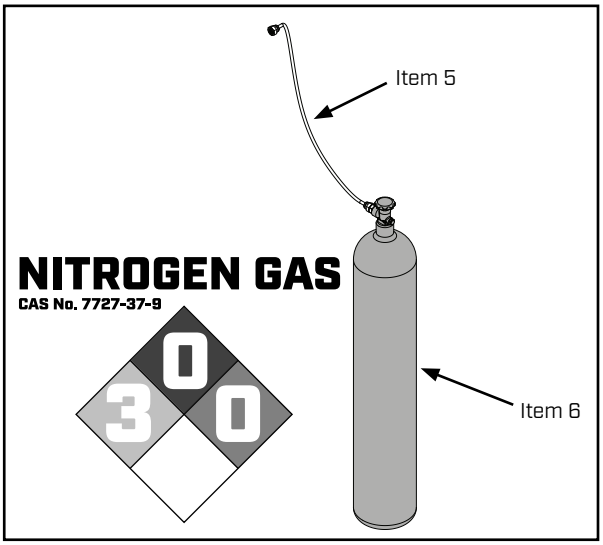
Nitrogen pressure - Precautions



Nitrogen gas is stored under high pressure and presents a risk of serious injury if handled incorrectly. **ONLY** use approved charging equipment and follow the manufacturer's specified pressure limits. **ENSURE** all connections are secure before pressurizing. **NEVER** use oxygen or compressed air as a substitute. **ALWAYS** wear appropriate personal protective equipment and carry out work in a well-ventilated area. Release pressure safely before disconnecting any equipment.

Nitrogen pressure - Component identification



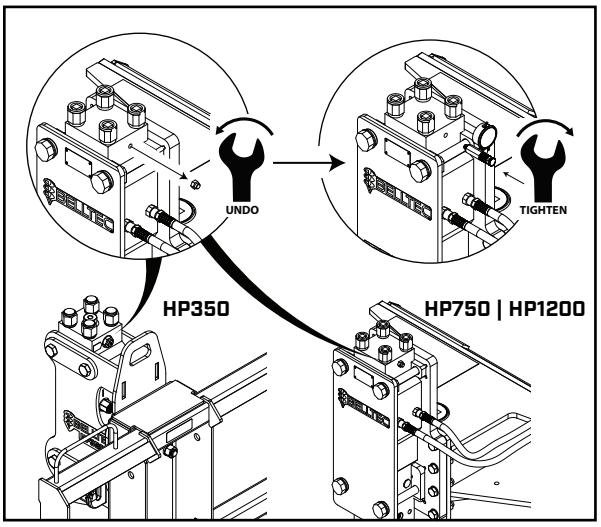


ITEM NO.	DESCRIPTION	NOTES
1	PRESSURE GAUGE **MINIMUM** PRESSURE READING 250PSI [17.23BAR]	SUPPLIED WITHIN TOOL KIT. **SEE PAGE 12.**
2	PRESSURE TEST PLUNGER	SUPPLIED WITHIN TOOL KIT. **SEE PAGE 12.**
3	PRESSURE TEST BLEED VALVE	SUPPLIED WITHIN TOOL KIT. **ENSURE** VALVE IS CLOSED **BEFORE** ANY TESTING. **SEE PAGE 12.**
4	CHARGE HOSE CONNECTION PORT	SUPPLIED WITHIN TOOL KIT. **ENSURE** CAP IS FITTED WHEN NOT IN USE. **SEE PAGE 12.**
5	CHARGE HOSE	SUPPLIED WITHIN TOOL KIT. **SEE PAGE 12.**
6	NITROGEN GAS	NOT SUPPLIED. CONTACT YOUR NEAREST GAS SUPPLY AGENT.

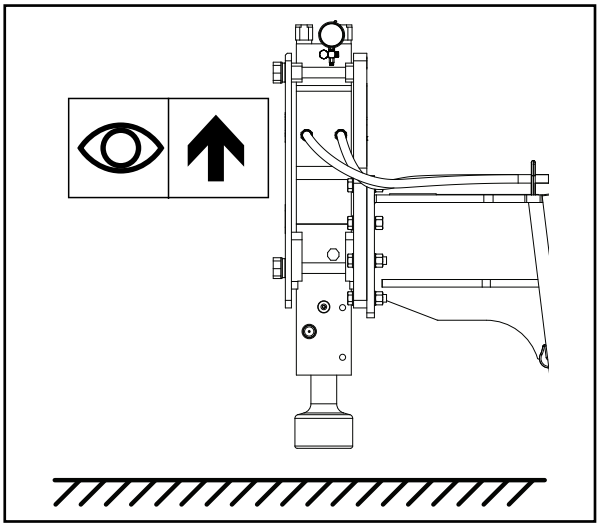
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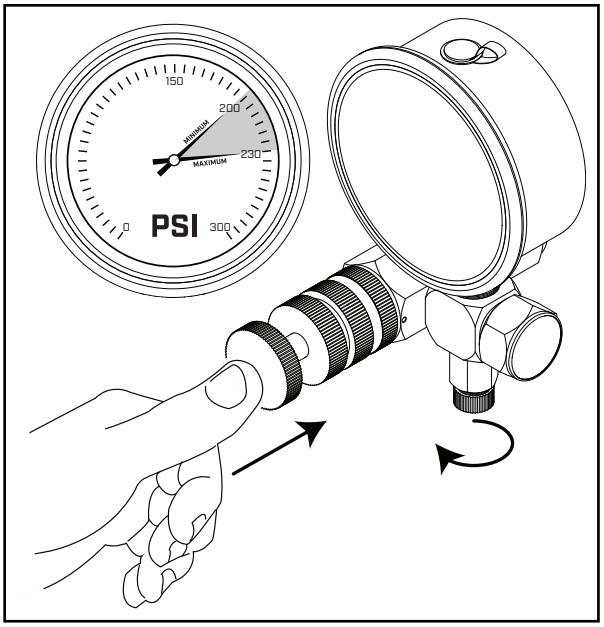
Nitrogen pressure - Component identification



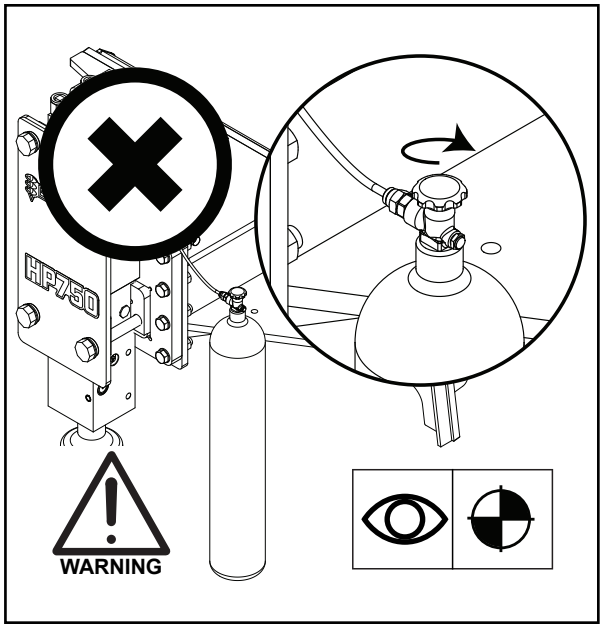
Remove Charging Port Cap
Remove the protective cap from the nitrogen charging port before connecting any equipment. Note location: HP350 left hand image, HP750 & HP1200 right hand image.



Raise Attachment to Remove Load
Raise the attachment until all force is removed from the tool bit. Ensure the tool is not under load before proceeding. Failure to do so will result in inaccurate pressure readings.

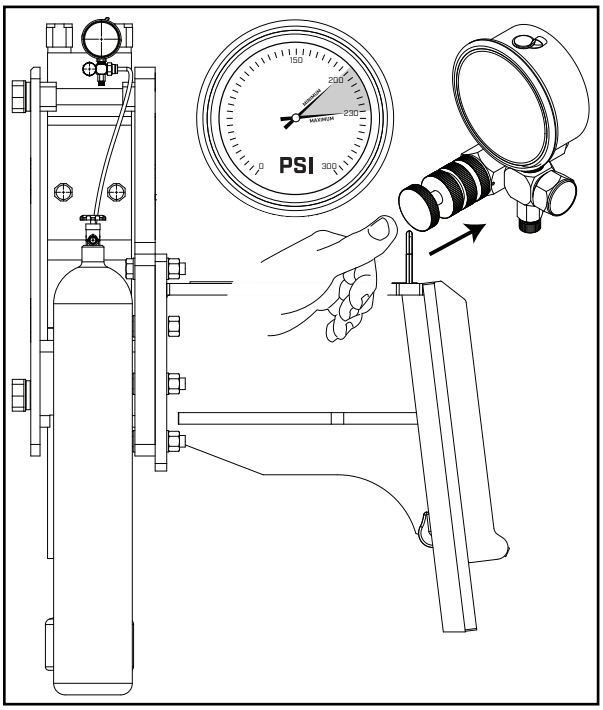


Check Pressure BEFORE commencing any further tasks.
Attach the charging assembly and observe the pressure gauge. The pressure reading must be between 200–230 psi for optimal performance. Adjust as required using the appropriate controls.
DO NOT exceed 230 psi.

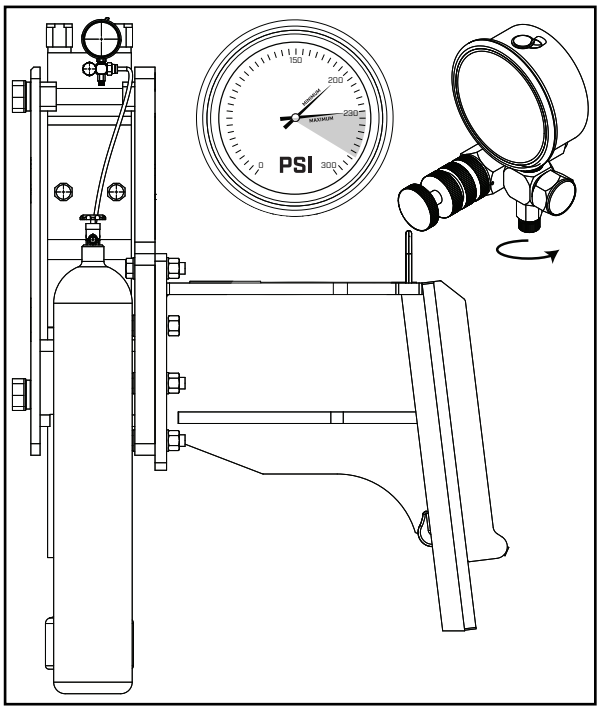


Ensure Tank Valve is Closed
Before connecting the nitrogen cylinder, ensure the tank valve is **FULLY** closed. This prevents unintended gas release during connection.

Nitrogen pressure - Component identification

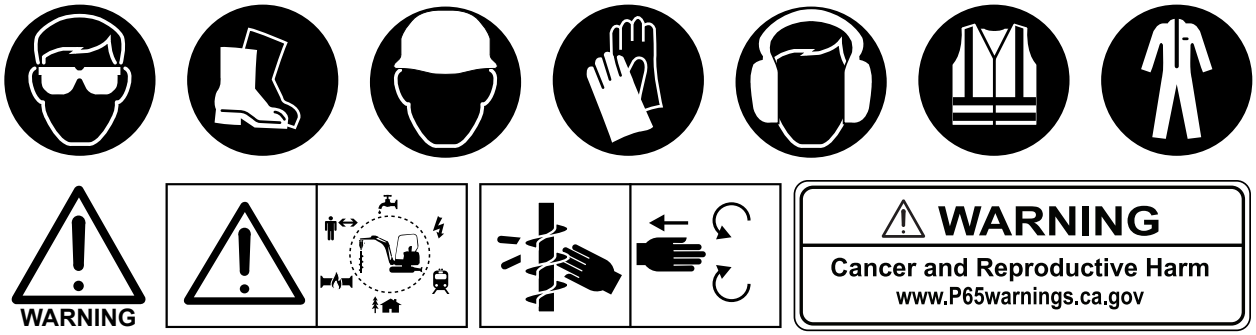


Check Pressure and Charge
Check the current pressure reading before filling. Charge the system until the gauge reads between 200–230 psi for optimal performance.



Release Excess Pressure
If the system is overcharged, slowly open the release (bleed) valve as shown until the pressure is reduced to 200–230 psi.

WORKING PROCEDURE



CONSIDER the topography (e.g. **RISK** of subsidence slope angle, position to the embankment, in situ infrastructure and any previous excavation). Cordon off work area from by standers, livestock etc. Impacting components can cause serious injury or death. **ALWAYS** perform a site survey and risk assessment **BEFORE** commencing any works.

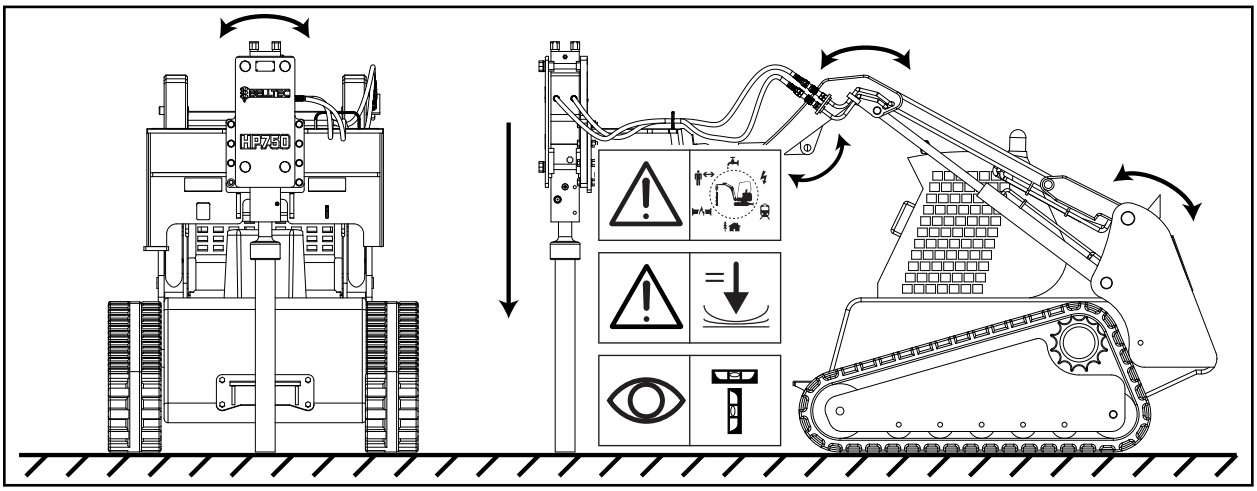


Greasing Requirements
Apply grease at the designated grease point(s) every 3 to 4 hours of operation. Use 5–6 pumps of NLGI 2 Chisel Paste each time.
Regular greasing is essential to ensure proper operation and to reduce component wear.
Refer to **See page 28** for detailed greasing instructions.

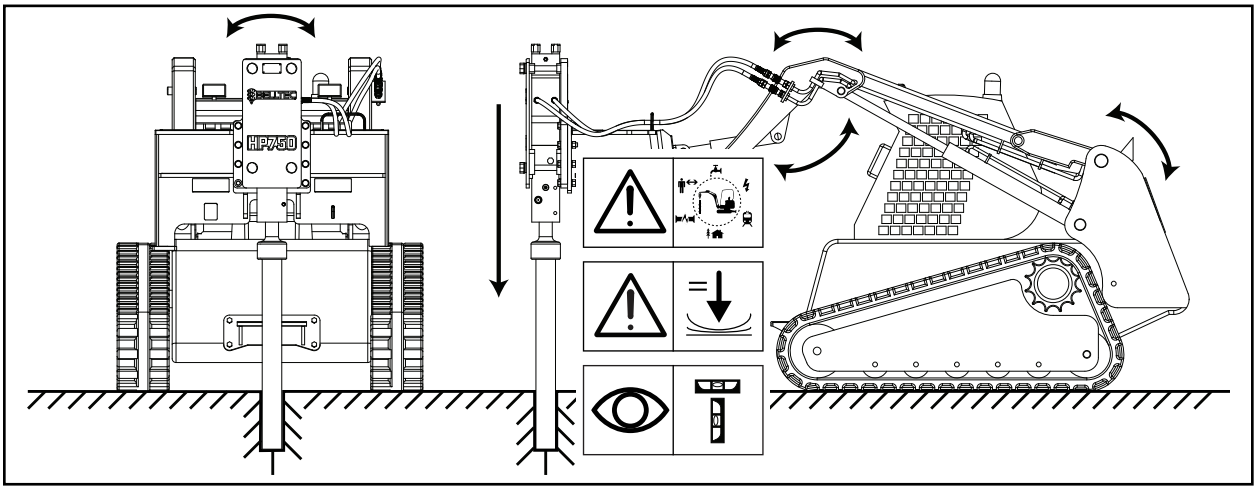
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WORKING PROCEDURE



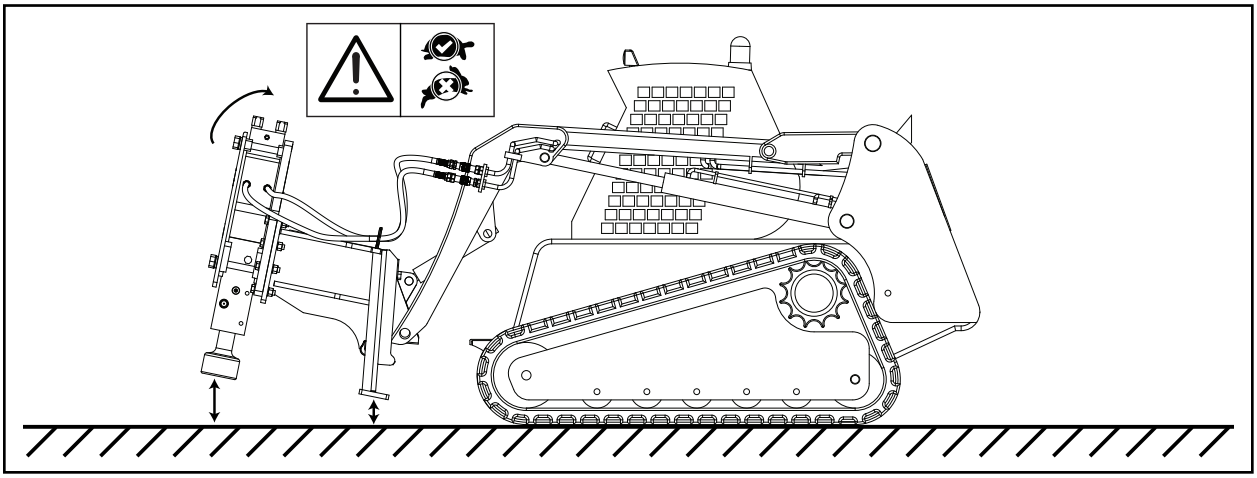
Position the post vertically and carefully observe alignment before commencing work. Ensure a clear working radius of 20 ft (6 m) is maintained at all times.
Apply steady downward pressure using the parent machine. Activate the hydraulic auxiliary controls to begin operation. Impact will occur during use.
To prevent overheating of the hydraulic oil, deactivate the hydraulic supply after 5 seconds of continuous operation before re-engaging as required.



Maintain Vertical Alignment - Continuously monitor and adjust the machine and attachment position to maintain vertical alignment of the post throughout operation. **DO NOT** allow the post to lean or drift out of alignment, as this may affect performance.
Continue driving the post while maintaining correct alignment until the desired depth is achieved. To prevent overheating of the hydraulic oil, deactivate the hydraulic supply after 5 seconds of continuous operation before re-engaging as required.

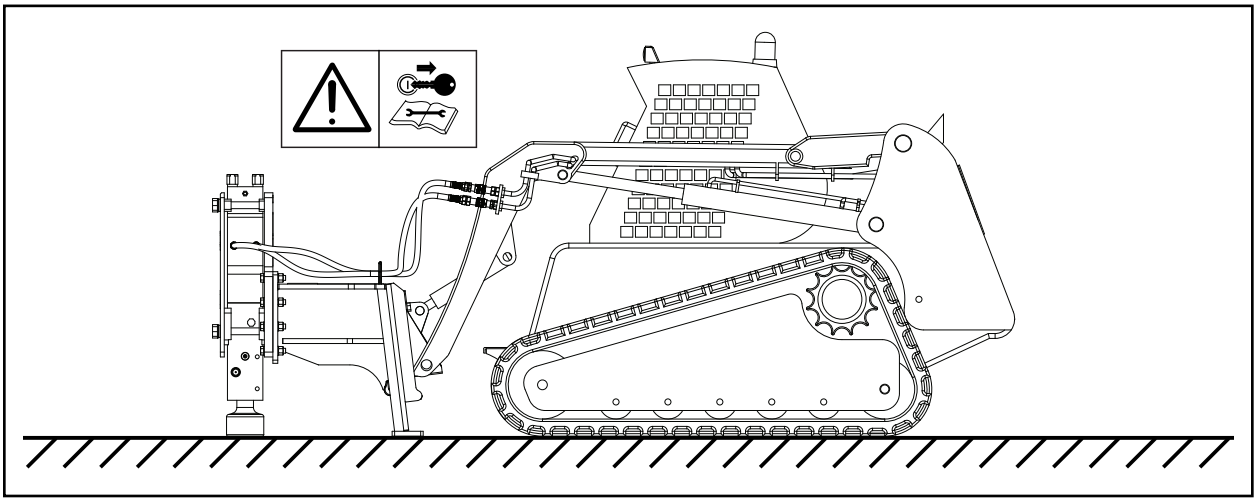
WORKING PROCEDURE

Transportation within the work zone



When transporting the parent machine with the attachment fitted, manoeuvre slowly and with caution, avoiding sudden movements.
Where possible, when transporting, ensure the attachment is kept as low to the ground as practicable.
DO NOT activate the attachment during transport.
If safe transport cannot be assured, remove the attachment and transport it separately.

Parking



When parking the machine, do not leave the attachment suspended.
The attachment must be fully lowered to the ground when the machine is parked.
DO NOT operate the attachment while the machine is in the parked position.

Transportation on public highways

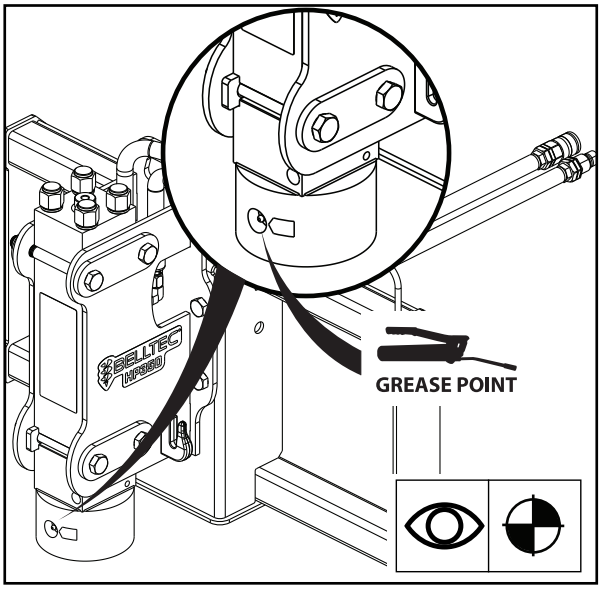
Transportation on Public Highways (United States)
Before transporting the equipment on public highways, the attachment assembly must be removed from the parent machine.
The attachment assembly and all associated components must be properly secured using suitable rated strapping and designated tie-down points to prevent movement, shifting, or detachment during transport.
The operator is responsible for ensuring that the load is secured in accordance with all applicable U.S. federal, state, and local transportation and safety regulations.

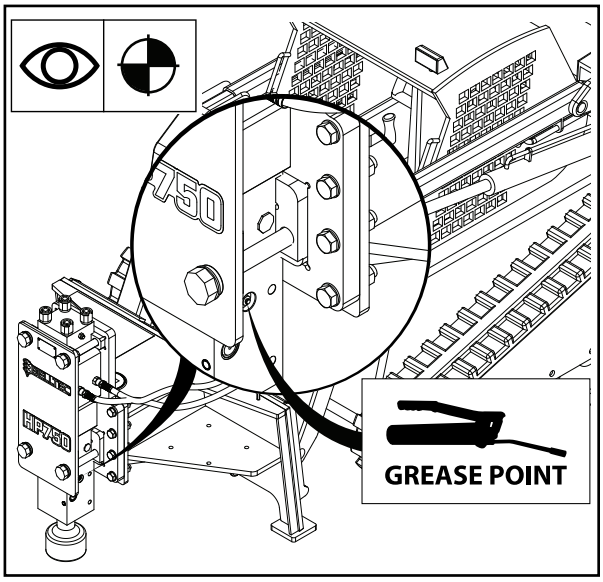
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MAINTENANCE

Hourly checks





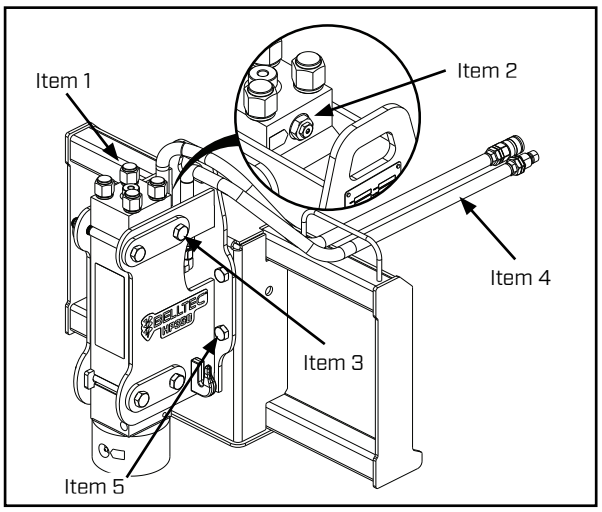
To prolong tool life and maintain performance add 5 to 6 pumps of grease, every 3 to 4 hours. **See page 25** for grease specification.

Weekly checks

In addition to your hourly checks, the following weekly checks **MUST** also be made.

- Check condition and tightness of **ALL** major hardware. **See page 28** for tightening figures.
- Main body - check structural integrity and weld condition. **IF IN DOUBT** contact Belltec for further assistance.
- Hydraulic hose and associated component condition - **See page 16** for further detail.
- Tool condition - Poor tool condition can result in poor performance and/or component damage. **See page 20** for available tool options.

Monthly checks HP350

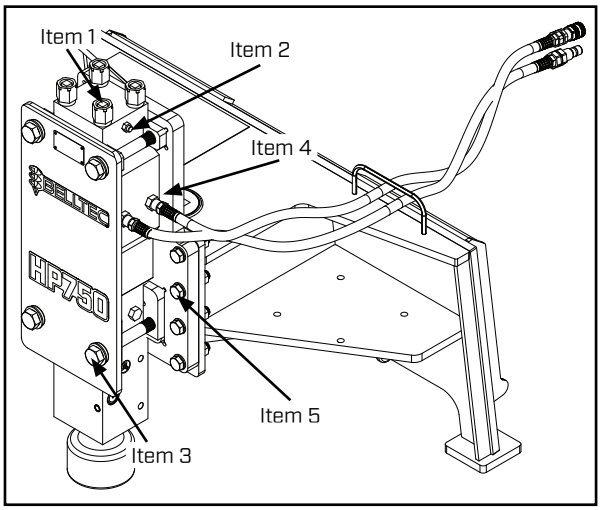


ITEM	INSTALL TORQUE FT-LBS [NM]	NOTES
1	147-221 [200-300]	TIGHTEN IN DIAGONAL PATTERN.
2	10-15 [13-20]	
3	206-221 [280-300]	
4	41-45 [55-61]	HYDRAULIC HOSE CONNECTION. **SEE PAGE 15.**
5	206-221 [280-300]	

In addition to hourly and weekly checks, the following monthly checks **MUST** also be made.
Check the security of all fixings and associated hardware. Re-torque/replace where necessary.

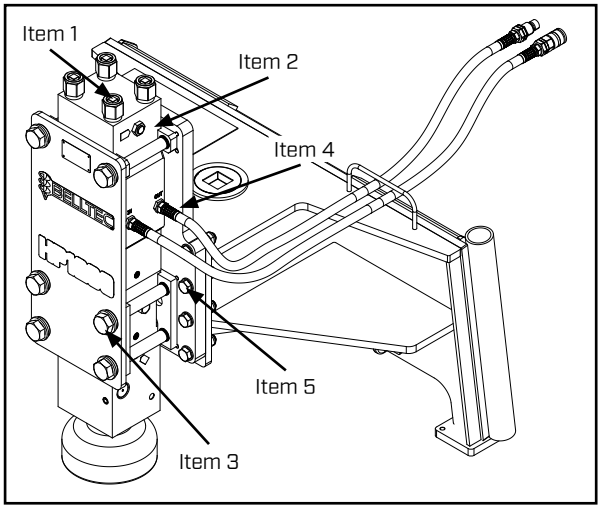
MAINTENANCE

Monthly checks HP750



ITEM	INSTALL TORQUE FT-LBS [NM]	NOTES
1	479-553 [650-750]	TIGHTEN IN DIAGONAL PATTERN.
2	10-15 [13-20]	
3	295-332 [400-450]	
4	41-45 [55-61]	HYDRAULIC HOSE CONNECTION. **SEE PAGE 15.**
5	206-221 [280-300]	

Monthly checks HP1200



ITEM	INSTALL TORQUE FT-LBS [NM]	NOTES
1	553-590 [750-800]	TIGHTEN IN DIAGONAL PATTERN.
2	10-15 [13-20]	
3	516-553 [700-750]	
4	41-45 [55-61]	HYDRAULIC HOSE CONNECTION. **SEE PAGE 15.**
5	206-221 [280-300]	

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TROUBLE SHOOTING

FAULT	POSSIBLE CAUSE	ACTION
Power Cell Will Not Operate	Incorrect hose routing.	Hoses may be installed in reverse for correct operation. Connect feed to pressure **INLET** port. **See page 17.**
	Lack of hydraulic pressure.	Increase size of machine. **See page 31** for specifications.
	Power cell damaged.	Contact Belltec Industries Inc.. **See page 36.**
	Hydraulic oil temperature too cold.	Allow oil temperature to increase before using unit.
	Hydraulic supply not connected	Check all hydraulic connections. **See page 15.**
Small Post/Pipe Not Driving Straight	Post is not centred in cup of driver.	Install correct driver. **See page 20** for tool options.
Does Not Fire	Hydraulic hoses not connected.	Check hydraulic connection. **See page 17.**
	Insufficient downward pressure.	Apply increased down pressure. **See page 26 and See page 22.**
	Insufficient hydraulic oil flow or pressure from machine.	Increase size of machine. **See page 31.**
	Overcharged with nitrogen.	Check nitrogen pressure. If over 230 PSI, then lower pressure to 230 PSI. **See page 23.**
	Broken or damaged driver.	Replace driver. **See page 20.**
Post Splintering	Wrong driver.	Install correct driver. **See page 20.**
	Post is too large to fit inside driver.	Use smaller post or change to suitable tool. **See page 20.**
	Misalignment during operation.	Re-align parent machine, attachment and/or post. **See page 26.**
Poor Driving Performance	Low nitrogen pressure.	Check nitrogen pressure. If less than 230 PSI, increase pressure. **See page 23.**
	Broken driver	Remove, inspect, and replace driver. **See page 20.**
	Insufficient hydraulic pressure	Adjust hydraulic pressure. **See page 31.**
Excessive Vibration	Not applying enough downward pressure on post.	Increase downward pressure. **See page 26 and See page 22.**
	Insufficient downward pressure.	Add ballast for additional weight. **See page 22.**

TROUBLE SHOOTING - CONTINUED

FAULT	POSSIBLE CAUSE	ACTION
Low Impact	Insufficient nitrogen pressure.	Check/increase nitrogen pressure. **See page 23.**
	Insufficient hydraulic oil flow/ pressure from machine.	Adjust hydraulic oil flow/pressure. **See page 31.**
	Insufficient size of parent machine.	**See page 31.**
Small Post/Pipe Not Driving Straight	Post is not centred in cup of driver.	Install correct driver. **See page 20**.
Oil Leakage From Power Cell	Worn seals.	Contact manufacturer. **See page 36.**
	Lubricated with conventional auto grease instead of high-quality hammer grease. Note: Automotive grease liquefies under pressure and can be mistaken for oil leakage.	Use high-quality hammer grease.
	Internal seal damage.	Contact Belltec Industries Inc. **See page 36.**
	Loose tie rods or nuts on power cell.	Tighten in a diagonal sequence. **See page 15.**
Nitrogen Leakage	Damaged O-ring on nitrogen charge valve.	Replace O-ring. Contact Belltec Industries Inc. **See page 36.**
	Damaged nitrogen charge valve. Worn Seals. (Worn seals can allow nitrogen to leak out of nitrogen chamber.)	Contact Belltec Industries inc. **See page 36.**
Retaining Pin Stuck In Power Cell.	Lack of lubrication.	Remove and inspect pin for damage. Replace driver and lubricate with high quality hammer grease.

SPECIFICATIONS

MODEL	HP350	HP750	HP1200
PARENT MACHINE WEIGHT CLASS LBS [KGS] EXCAVATOR	2200 - 6600 [1000 - 3000]	8818 - 13227 [4000 - 6000]	13200 - 19800 [6000 - 9000]
SERVICE WEIGHT - EXCAVATOR LBS [KG'S]	~ 300 [136]	~800 - [364]	~1400 - [636]
SERVICE WEIGHT - SKID LOADER LBS [KG'S]	~400 [181]	~1263 - [574]	~1805 - [840]
OPERATING PRESSURE RANGE PSI [BAR]	1500 - 2000 [103 - 138]	2000 - 3450 [138-238]	2200 - 3500 [150 - 240]

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SPECIFICATIONS

MODEL	HP350	HP750	HP1200
OPERATING OIL FLOW RANGE GPM [LPM}	5-18 [19-68]	11-18 [41 - 68]	13-24 [50-90]
BLOW COUNT - PER MINUTE	700 - 1200	600 - 800	400 - 800
OPTIONAL BALLAST LBS [KGS]	N/A	MAX. 220 [100]	MAX. 220 [100]
NITROGEN PRESSURE RANGE PSI [BAR]	200 - 230 [13.7 - 15.8]	200 - 230 [13.7 - 15.8]	200 - 230 [13.7 - 15.8]
NITROGEN PURITY	>= 99.98%	>= 99.98%	>= 99.98%
GREASE INTERVAL	EVERY 3 TO 4 HOURS. SEE PAGE 25	EVERY 3 TO 4 HOURS. SEE PAGE 25	EVERY 3 TO 4 HOURS. SEE PAGE 25
DRIVE TOOL SHANK DIA. - IN [MM]	2.36 [60.0]	2.70 [68.5]	2.95 [75.0]

NOTES

Use this page to record observations, calculations, assumptions, decisions, or any additional information relevant to the use of this manual.

GENERAL TERMS AND CONDITIONS

1. General Terms. These Terms and Conditions of Sale ("Terms of Sale") are applicable to the person, firm, company or other purchasing entity ("Customer"), and Belltec Industries, Inc. ("Belltec"), for items ordered by Customer from Belltec in whatever form or quantity ("Goods") within the United States. Any other document(s) containing terms and/or conditions that are in addition to or inconsistent with these Terms of Sale listed herein, including but not limited to penalties or liquidated damages for Belltec's failure to meet delivery dates or any other reason, are rejected by, and shall not be binding upon, Belltec. Belltec's failure to object to any additional, inconsistent, or other provisions contained in any other order or form of communication from Customer shall not be construed as either a waiver or acceptance of such provisions. Belltec reserves the right to correct any clerical or typographical errors at any time.

2. Acceptance. These Terms and Conditions constitute the entire agreement between Belltec and the Customer, superseding all prior agreements, understandings, and communications. Amendments must be in writing and signed by authorized representatives of both parties.

3. Pricing. All prices are in US Dollars. The purchase price of the Goods shall be those in effect on the date of Order Acknowledgment, unless otherwise specified by Belltec.

4. Governing Law and Jurisdiction. All agreements, sales, and transactions between Belltec Industries, Inc. ("Belltec") and any customer (the "Customer") shall be governed by and construed in accordance with the laws of the State of Texas. The parties agree that any dispute arising from these Terms shall be subject to the exclusive jurisdiction of the courts located in Bell County, Texas.

5. Invoices and Payment Terms. Goods will be invoiced at the time of dispatch. Payment is due within the agreed-upon term period of the invoice date. Late payments may incur finance charges at a rate of 1.5% per month, not exceeding the maximum permitted by Texas usury law. Belltec reserves the right to apply payments against any outstanding balance at its discretion.

6. Credit Approval and Security Interest. All orders are subject to credit approval. Customers shall provide annual financial statements and execute any required security agreements as specified by the Company. Belltec retains a security interest in all goods until payment is received in full and may file a UCC-1 financing statement to perfect this interest under Texas law.

7. Retention of Title (Security Interest)
(a) Title to goods remains with Belltec until full payment is received
(b) Risk of loss transfers to Customer upon shipment from Belltec's facility (FOB Origin).
(c) The relationship between Belltec and Customer is fiduciary in nature, with the Customer holding goods as bailee until paid in full.
(d) Belltec authorizes Customers to resell the goods as agents, provided they do not represent themselves as agents of Belltec to third parties.
(e) In the event of default, bankruptcy, or insolvency, Belltec may reclaim any unpaid goods as permitted by the Texas Business & Commerce Code.

8. Delivery and Risk of Loss. Belltec ships all goods FOB Origin, Belton, Texas. Risk of loss passes to the Customer at the time of delivery to the carrier. Belltec will make reasonable efforts to meet delivery dates but shall not be liable for delays, including those caused by supply chain disruptions or unforeseen circumstances.

9. Returns and Restocking Fee. All returns require prior written authorization and are subject to a twenty percent (20%) restocking fee. Goods must be returned in new, unused, and saleable condition, in the original packaging (if applicable), within thirty (30) days of delivery, freight prepaid. Special orders, custom-manufactured products, or non-standard items are non-returnable. Acceptance of returns constitutes acceptance of these terms.

10. Right to Refuse Supply. Belltec reserves the right, at its sole discretion, to accept or decline any order as a whole or in part.

11. Liability and Warranty Disclaimer
(a) Belltec shall not be liable for any indirect, special, consequential, or incidental damage, including but not limited to lost profits, lost business opportunities, or business interruption.
(b) All implied warranties, including but not limited to merchantability and fitness for a particular purpose, are disclaimed to the fullest extent permitted by Texas law.
(c) Where Belltec is liable, remedies shall be limited, at Belltec's sole discretion, to:
(i) replacement of goods. Where Belltec is liable, remedies shall be limited, at Belltec's sole discretion, to do so.
(ii) supply of equivalent goods
(iii) refund of the purchase price
(iv) repair of goods
(v) cost of resupply
(d) To the extent permitted by Texas law, the Customer waives all rights under the Texas Deceptive Trade Practices Act (DTPA) unless the Customer qualifies as a consumer under the DTPA.

12. Credit Card Transactions. Belltec accepts payments by wire transfer, ACH, or other agreed-upon methods. Credit card payments may be accepted at Belltec's discretion.

13. Default and Remedies. In the event of default on any payment or other obligation, all sums owed become immediately due and payable. The Customer agrees to indemnify Belltec for all costs incurred in enforcing collection, including reasonable attorney fees, as permitted by Texas law.

14. Force Majeure. Belltec shall not be liable for delays or non-performance due to causes beyond its reasonable control, including but not limited to acts of God, labor disputes, supply chain disruptions, or governmental actions.

15. Design Improvements. Goods sold by Belltec are periodically updated with changes intended to enhance the design and construction of the Goods. As such, any illustrations, specifications, or other descriptive material submitted to the Customer may not depict an exact replica of the Goods at the time of delivery, are merely intended as a general description of the Goods, and are not deemed to constitute a part of this proposal or a warranty as to the specifications of the Goods.

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WARRANTY POLICY AND PROCEDURE

BELLTEC GENERAL PRODUCT LIMITED WARRANTY

Belltec warrants its products to be free from defects in materials and workmanship for **ONE YEAR** from the original purchase date. Extended coverage applies to certain product groups as outlined in this policy. This warranty does not cover misuse, accidents, unauthorized modifications, non-Belltec parts, or normal wear items such as auger teeth, pilot bits, chains, bearings, drive tools, and blades.

To make a claim, return the **COMPLETE** product, freight prepaid by user, for inspection. If the issue is confirmed to be a defect in materials or workmanship, Belltec will, at its discretion, repair, modify, or replace the product at no charge.

LIMITATIONS OF RESPONSIBILITY

This warranty replaces all other warranties, expressed or implied, and excludes merchantability or fitness for a particular purpose. Belltec is not liable for special or consequential damages, transportation costs, or damage to prime mover equipment. Liability will not exceed the purchase price of the product. Unauthorized repairs or parts, as well as operation outside recommended procedures, void the warranty.

This warranty is void if repairs or disassembly of hydraulic motors, gearboxes, or controls are performed without written approval. The **COMPLETE** product must be returned in its original, allegedly failed condition for inspection. Belltec reserves the right to update designs or specifications at any time without obligation.

WARRANTY PROCEDURE

Upon notification of a problem/failure on a component, please advise a Belltec associate of the following:

1. Part number and serial number of the attachment.
2. Description of specific component failure.
3. Details of the prime mover the attachment is being used on: - machine type, make, and model, and hydraulic system specifications.
4. Comments pertaining to issue and or failure.

If a defective product/component is deemed necessary to be returned to Belltec, a Return Materials Authorization **(RMA)** number will be issued. All shipping documents **MUST** show this **RMA** number. Return the complete unit (freight prepaid by user) to Belltec for inspection and repair. If the problem is confirmed to be a manufacturing defect, Belltec will, at its option, repair, modify, or replace the unit at no charge.

PRODUCT SPECIFIC EXTENDED WARRANTY

Construction attachments Limited Warranty - Belltec warrants every construction attachment against defects in materials and workmanship per the period outlined below by series from the original purchase date. If an issue occurs, return the **COMPLETE** unit (freight prepaid by user) to Belltec for inspection and repair. If the problem is confirmed to be a manufacturing defect, Belltec will, at its option, repair, modify, or replace the unit at no charge.

- MC-Series Hydraulic Auger Drive: 3-Year Limited Warranty.
- LC-Series Hydraulic Auger Drive: 5-Year Limited Warranty.
- M-Series Hydraulic Auger Drive: 5-Year Limited Warranty.
- H-Series Hydraulic Auger Drive: 6-Year Limited Warranty.
- H-Series Replaceable Output Shaft: Lifetime Limited Warranty.
- HTLS-Series Hydraulic Auger Drive: 3-Year Limited Warranty.
- HP Series post drivers - 2-Year Limited Warranty.

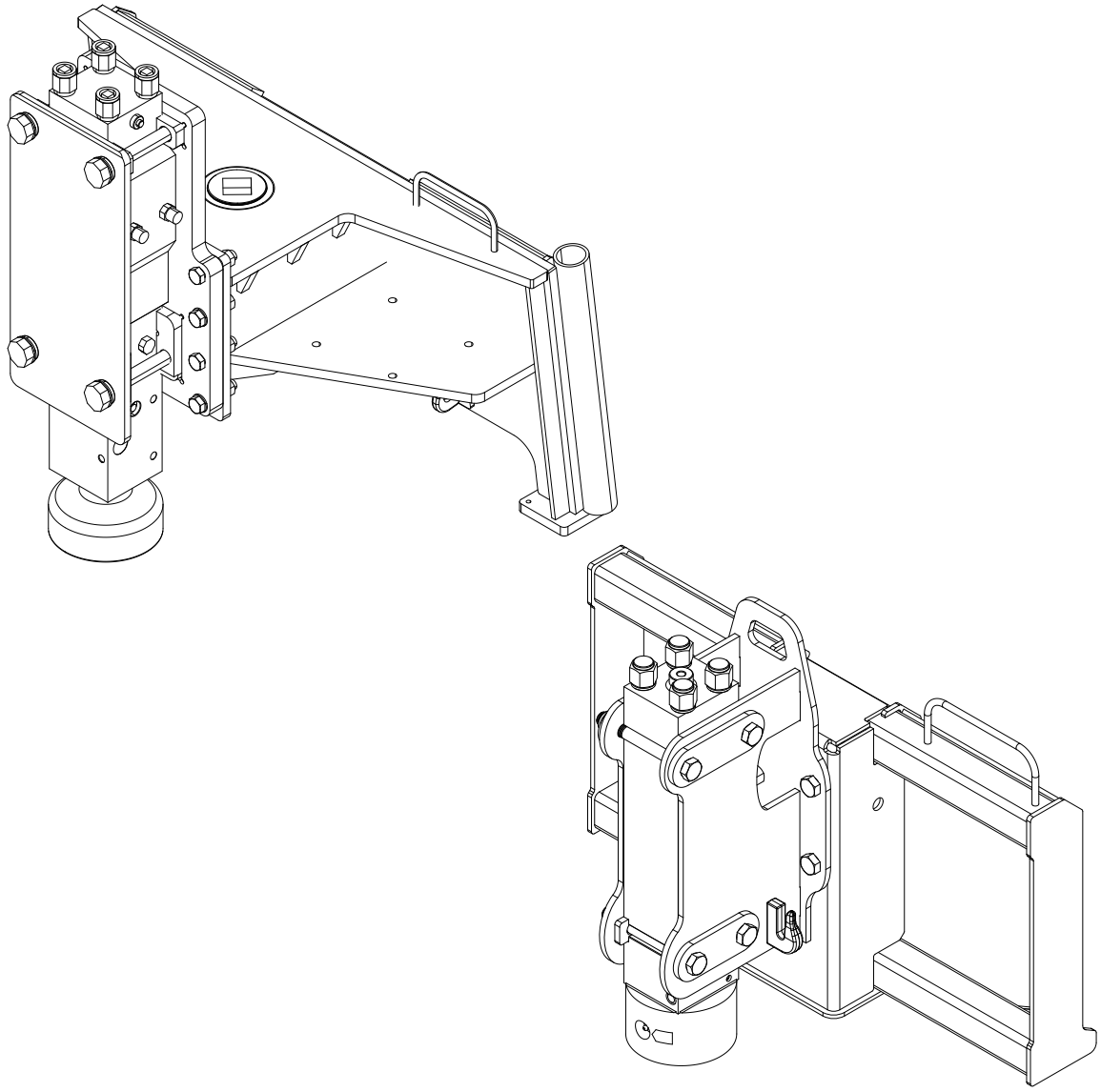
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HP SERIES HYDRAULIC POST DRIVER

Model: HP350 | HP750 | HP1200

Safety and operating instructions
Hydraulic Post Driver Attachment



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Original Instruction - English